



Architectural Surfaces

Design Surfaces

Marble | Looks

Statuario
Calacatta
Bianco Lasa
Onice Persiano
Crema Europa
Frappuccino
Botticino
Travertine
Corinthian Beige
Breccia Aurora
Amani Bronze
Grigio Terra
Pulpis Grigio
Emperador Grigio
Port Lorent
Antique Black
Rosso Levanto
Irish Green

Design Surfaces

Endless
Ambient
Terracotta

Stone | Looks

Pietra del Cardoso
Runa

Wood | Looks

Essenze
Coniwood

Nexion about

Nexion is a brand of Nexion International, a multinational ceramic company that is the result of a partnership between two large family groups that have always been leaders in their reference markets: Ceramiche Speranza, the best in its class Italian firm founded in 1961, that has setup the state of the art manufacturing facilities in India together with the Aghara family, one of the leading players in ceramics and sanitary-ware in India since 1977.

With mastery of technology and design, we turn the best of the Italian tradition and lifestyle into contemporary ceramic surfaces that can be source of inspiration for architects and designers around the world.

Open-minded and keen to learn from customers and partners, we are committed to deliver the best quality and service and we believe that our work ends when our clients fulfill their desires and achieve their goals.

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Nexion's Essence

We are guided by complementary values.

On the one hand, our **long experience** in the field has given us mastery of technology and design; on the other, we are curious and **open-minded**, keen to learn from our customers and the partners we work with.

We are reliable and have a solid ground in our operating procedures, but we are also **dynamic** and in constant pursuit of new ideas.

We are confident in what we do, but ready to move out of our comfort zone to **experiment and innovate** when the market demands that. Our pledge is to exploit **Italian creativity**, rooted in the hundreds of years of our country's history and way of life, to create beautiful products that can be source of inspiration for architects and designers around the world.

We set for ourselves standards of excellence in terms of **aesthetics, quality and performance**.

We believe that service is as important as manufacturing as our work ends when our clients fulfill their aspirations and achieve their goals.

“We are reliable and have a solid ground in our operating procedures, but we are also dynamic and in constant pursuit of new ideas.”

Our Company

Nexion is a brand of **Nexion International**, a multinational ceramic company that is the result of a partnership between two large family groups that have always been leaders in their reference markets: **Ceramiche Speranza**, the best in its class Italian firm founded in 1961, that has setup the state of the art manufacturing facilities in India together with the **Aghara family**, one of the leading players in ceramics and sanitary wares in India since 1977.

Ceramiche Speranza and Aghara family have many elements in common: both of them are **positioned in the high end of the respective markets** and both are led by entrepreneurs who share similar values and goals.

The joint venture company, named **Nexion International Pvt. Ltd.**, designs, produces and sells worldwide high quality porcelain (Glazed Vitrified) slabs and large-size tiles in 9mm and 6mm thickness, under the brand Nexion. Porcelain slabs in sizes such as 800x2400mm and 1200x2400mm represent the latest and nicest segment of tiles offering, using new generation of press technology and advanced digital printing and glazing to create **superior tiles**, of beautiful aesthetics and impeccable quality, resembling natural and artificial surfaces as stone, wood, cement and so on.

The main claim of Nexion brand is “**Designed in Italy to inspire the International Dreamers**”. To this aim, Nexion’s value chain is global rather than local: all products are designed in Italy, manufactured in India, in the company’s state-of-the-art plant, using the very latest Italian technology, and sold in **more than 50 countries**, through subsidiaries, partners and clients service teams located in key target markets, with marketing, quality management and global customer services in Italy.

All products are **quality certified** according to international standards and undergo tests in the most reliable Italian labs.



Our Commitment to quality

Superior physical and chemical characteristics – together with beautiful aesthetics – are the distinguishing feature of all Nexion collections.

To achieve the highest quality standards Nexion exploits decades of experience and devotes significant resources to continuous improvement.

Nexion's plant in India – the only one co-owned by an Italian and an Indian company – exploits the latest Italian machinery to manufacture high quality slabs and large size tiles.

The plant has a very high degree of automation, as required to consistently achieve the high levels of quality demanded by sophisticated customers in India and internationally.

According to the best practice, quality standards refer to the norms included in ISO 13006: Annex G - EN 14411 and all tests are carried out by renowned laboratories in Italy, accredited according to ISO/IEC 17025:2005.

At the plant, Nexion runs tests on all raw materials, semi-finished goods and end-products through the whole production process, under coordination of the Quality Assurance Department.

To get the best possible result, the company has devised an integrated set of rules, named **Nexion Quality Assurance Procedures (NQAP)**, to control all aspects of slabs manufacturing, that determine the physical and chemical characteristics of products.

NQAP include measurement processes, benchmark values and operating procedures for:

- **Chemical characteristics of raw materials**, asking for every single shipment is tested before the raw material enters into production process.

- **Intrinsic physical properties of slabs and tiles**, such as caliber and dimensions, orthogonality, planarity, water absorption and breaking strength.

- **Usage-related properties of products**, such as resistance to scratch and abrasion, thermal shock resistance, resistance to acid, stains, household chemicals and slippery.



While physical and chemical characteristics are described by norms and are measured objectively, aesthetical quality is left to individual company practices.

This might be an issue for customers, as aesthetical characteristics – such as realism of colors and absence of defects and shade variations – are very important for the beauty of flooring and wall surfaces.

To guarantee the best possible quality to customers, Nexion has devised innovative procedures to guarantee the compliance with original design, absence of defects and stability of product features (color, shade ...) on large production batches:

- **Nexion Shade Control Methodology (NSCM)** to guarantee the absence of unwanted shade variations with reference to the “master slab”, approved by the product designer

- **Nexion Light Reflection Quality Assessment (NLRQA)** to assess the absence of waviness or geometrical distortion of reflection of light by full polished, glossy surfaces

Nexion Shade Control Methodology (NSCM) is used in the Sorting Department to compare production items to the “master slab” originally approved by Product Development and kept in the Product Library of the company.



Our Reach

Nexion is a global brand with the main strategic value chain activities based in Italy and production located in India into a fully automated state-of-art facility equipped with Italian machineries. Our research and development, marketing and product engineering activities are based in Italy to guarantee high quality and service levels to customers all over the world. In India we have transferred our technological-productive know-how to a state-of-the-art facility with high quality standards that fully satisfy the very particular needs by the most demanding costumers.



Our People



We are a **young dynamic** company, with a strong **multicultural vocation**. **350 people** use their passion, enthusiasm and highly specialised skills to turn the important targets we have set for ourselves into positive results.

Among them, the ambition to combine the best of **Italian creativity** and technology with the integrity and traditional assiduity of **Indian manufacturers**, to create the highest quality exclusive products to enrich people's lives.

A goal that can only be reached by creating a successful and well integrated teams with some of the most **talented people** of these two cultures, both rich in history, **tradition and values**.



“350 people use their passion, enthusiasm and highly specialised skills to turn the important targets we have set for ourselves into positive results.”



Marble Looks and Surfaces

From an in-depth study of the finest marbles, combining a 50 years old tradition with ongoing research and development on materials, state-of-the-art technology and sophisticated manufacturing processes, Nexion devised many marbles varieties that interpret natural stones with new high-tech ceramic features, in line with the needs of contemporary architecture.

The results of these activities, combined with Dry Granula technology, are the so-called “sintered marble”, a variety of highly innovative ceramic surfaces formed in large slabs (to be used as such or cut to measure), characterized by no residual porosity and enhanced properties that give them an extraordinary strength and resistance to external agents. Moreover, these sintered materials stand out as the highest aesthetic quality standard in the market by virtue of their perfect mirror-like reflection of light.




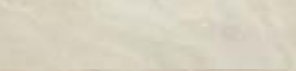
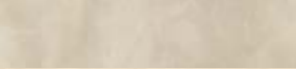




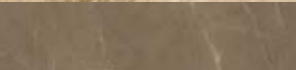








Thanks to these highly advanced technical and aesthetical qualities, graphics Nexion’s sintered marbles distinguish themselves for a rare beauty, able to give back all the flavor of stones that have always represented the maximum degree of exclusivity in the construction field, designed and developed for the most refined tastes.

A modern synthesis between aesthetic richness and technical capabilities highlighted even more by the multiple variations of surface finishes, striving to obtain the right perceptive effect according to its own design context.



Our offer of Marble looks

Surfaces

		FULL LAPPATO	LAPPATO MATT	NATURALE	LUCIDO OPACO	SPAZZOLATO
	Statuario	•	•	•		•
	Calacatta	•	•	•		•
	Bianco Lasa	•	•	•		
	Onice Persiano	•	•	•		
	Crema Europa	•	•	•		
	Botticino	•	•	•		
	Travertine	•	•	•	•	•
	Corinthian Beige	•	•	•		
	Breccia Aurora	•	•	•		
	Amani Bronze	•	•	•		
	Grigio Terra	•	•	•		
	Pulpis Grigio	•	•	•	•	•
	Emperador Grigio	•	•	•		
	Frappuccino	•	•	•		
	Port Lorent	•	•	•		
	Antique Black	•	•	•		
	Rosso Levanto	•	•	•		
	Irish Green	•	•	•		

Textures

	BOCCIARDATO	PETTINATO	RIGATO
	•	•	•
	•	•	•
	•	•	•
	•	•	•
	•	•	•

18 Colors

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Statuario



Calacatta



Bianco Lasa



Travertine



Corinthian Beige



Breccia Aurora



Onice Persiano



Crema Europa



Botticino



Amani Bronze



Grigio Terra



Pulpis Grigio



Emperador Grigio



Frappuccino



Port Lorent



Antique Black



Irish Green



Rosso Levanto



Floor: Antique Black 120x120 Full Lappato

Surface: the quintessence of beauty

Combining mastering polishing technique, state-of-the-art Italian technologies and full automation for the highest quality, Nexion has given to Marble Collections the beauty of sintered surfaces characterized for the most versatile & modular standard on the market, and excellent technical and aesthetical qualities. Above all others, an extraordinary mirror-perfect reflection and highly innovative 3D texture technologies. The result is an advanced mix of graphic qualities and performance advantages that opens a new era for interior design floors and walls, making of Nexion a unique brand in the world: rather than a simple tiles company, a surface driven company.

Full Lappato is the most notable marble surface in interior design. With perfect mirror reflection, obtained by superior glaze quality and master-class polishing, this surface exalts the graphics and the deepness of fine marble slabs. When made to perfection, the result is an absolutely flat surface, with waving-free reflection.

A result very difficult to achieve in ceramics, that Nexion has accomplished.

Lappato Matt is a contemporary interpretation of marble surface, with its characteristic absence of any reflection. Dedicated to the world of design, architecture and furniture, this finishing exalts the details of veins and colors of carefully selected marble slabs.


This surface is not easy to produce in ceramics and Nexion has achieved excellent results in aesthetics and durability.

Marble Collections surface deliver extraordinary performance. Full lappato reaches 95 on the Gloss scale – a measure of reflection in which high values mean highly reflective surface and low values absence of reflection – higher than the average of top Italian products. Lappato Matt is as low as 8 on the Gloss scale, among the best results achieved by leading producers.

Naturale is a surface finish that can be appreciated for its well-defined softness. An advanced reworking of the graphic richness of the marbles, available in different floor slip ratings suitable for both residential and commercial use, including high-traffic areas.


Full Lappato

Gloss: 95




Lappato Matt

Gloss: 8



Naturale





Wall: Onice Persiano 120x120 Full Lappato
Floor: Emperador Grigio 120x240 Full Lappato



Wall: Bianco Lasa 120x120 Lappato Matt
Floor: Pulpis Grigio 120x240 Lappato Matt



Wall: Statuario 120x240 Rigato, Statuario 120x240 Full Lappato
Floor: Port Lorent 120x240 Naturale
Outdoor: Endless Grigio

Lucido Opaco: an iridescence modulations on surfaces

Lucido Opaco is an iridescence modulations on surfaces devised by Nexion's research and development team, leveraging on its artisan mastery. The company has created the new Glossy-Matt surface, specially designed to emphasize the graphics of precious marbles.

The new surface is based on different digital layers which returns a glossy and matt finishing according to the different visual angle. A visual complexity that translates into the perception of a half iridescence on different levels of reflection and enhanced, in the presence of grazing light on the surfaces.

2 Colors

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Travertine



Pulpis Grigio





Wall: Travertine 80x240 Lucido Opaco
Floor: Travertine 120x240 Lucido Opaco

Spazzolato: a feeling of softness

Thanks to Nexion ongoing research and development on new materials, the company has devised a new brushed finishing inspired by the traditional marble sandblasting technique.

The surface is distinguished by a feeling of softness, embellished with a delicate hollow and relief engrave graphic typical of real marble.

A new visual effect with a tactile consistency also amplified and fully enhanced by its grazing light conditions on surfaces.

4 Colors

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Statuario



Calacatta



Travertine



Pulpis Grigio





Wall: Pulpis Grigio 120x240 Bocciardato
Floor: Pulpis Grigio 60x120, 120x120 Spazzolato
Furniture: Port Lorent Lappato Matt

Textures: the “chiaro-scuro” light effects

Combining in-depth material research, innovation, and great craftsmanship, Nexion has created three eye-catching **three-dimensional textures**: rigato, pettinato, and bocciardato.

The textures offer the same visual and tactile richness as the most prestigious varieties of marble when they undergo these craft techniques, which are the culmination of centuries of **constant, progressive honing**.

Examining them all in details, the rigato one is characterized by very close parallel lines, running along the surfaces, giving them a very suggestive tactile and visual appeal.

The pettinato texture reproduces a craftsmanship technique that gives a particular 3D effect to the surfaces, through the use of rigid bristle tools in the phases preceding the solidification of the material.

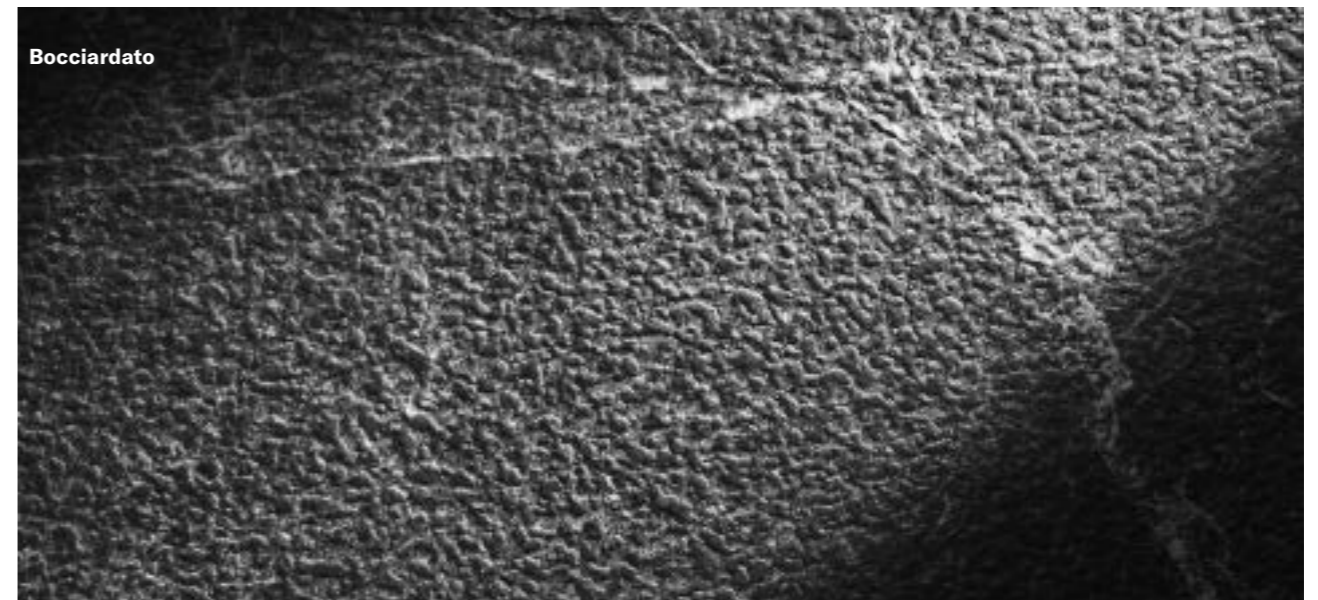
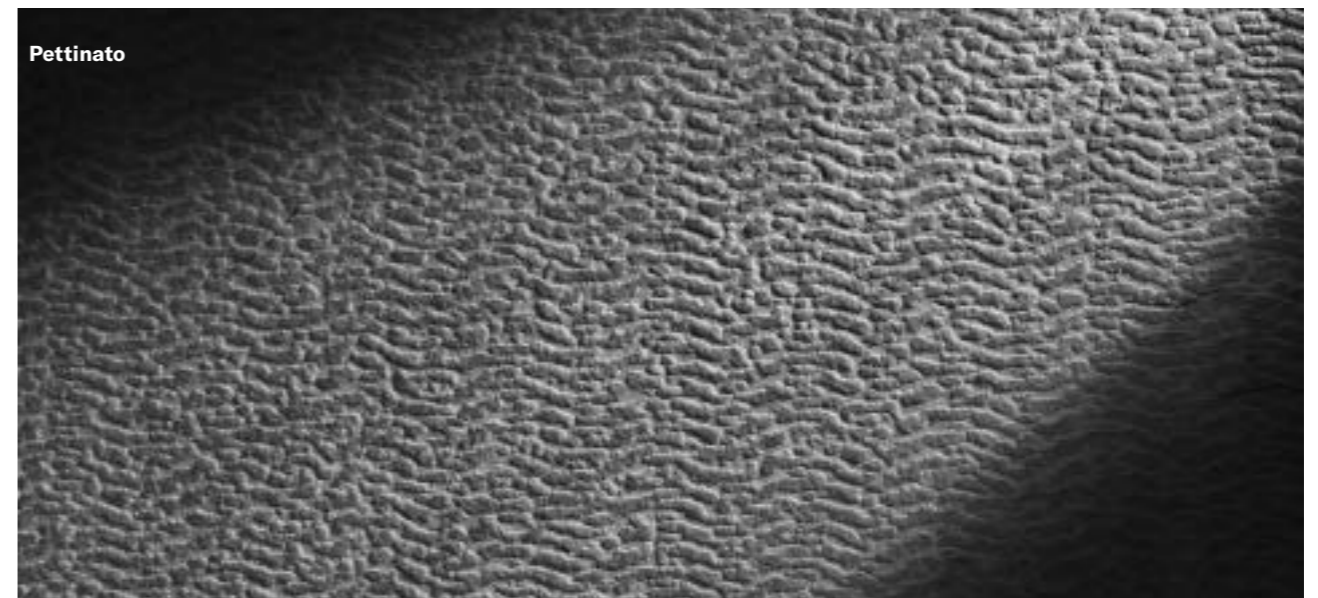
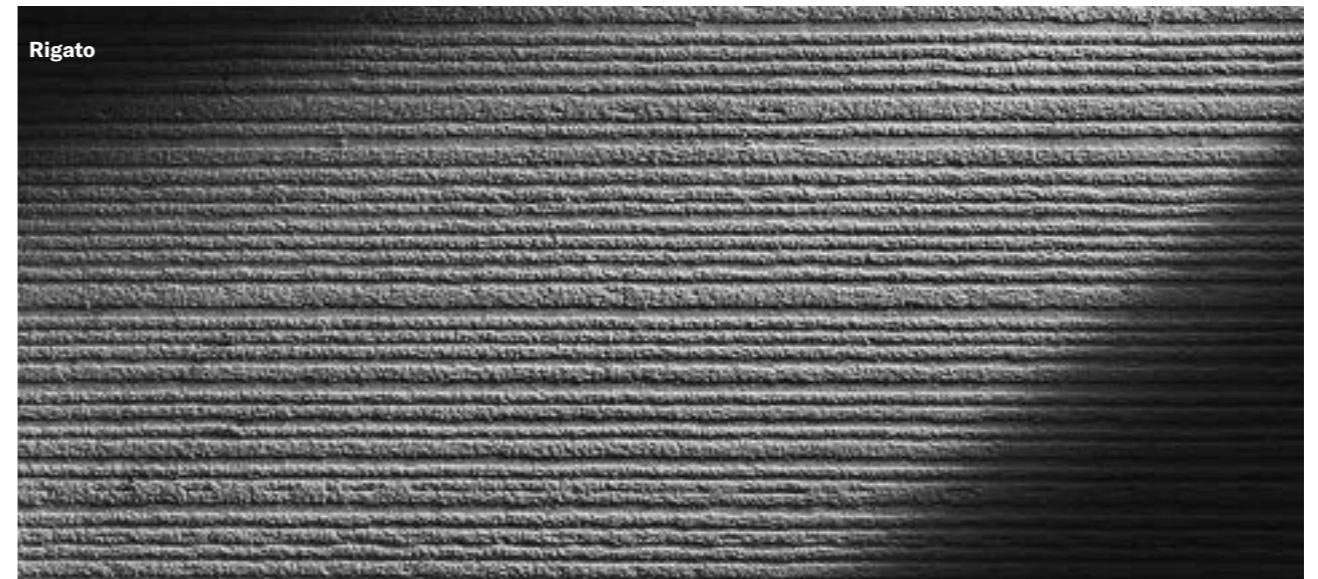
Finally, the bocciardato one reproduces the results of a manual bush hammered technique, much appreciated since ancient times, which gives the surfaces a characteristic slightly corrugated appearance, very similar to that of the natural material.

In all three cases, the result is the creation of up-to-the-minute ceramics that combine the high reflective power of Nexion marble with a textural approach to light that produces striking, **ever-changing visual effects**.

An extremely difficult result to achieve in ceramics and a material that fuses the eternal, timeless charm of marble with a **vibrant contemporary flavour**.



reddot winner 2020





reddot winner 2020

6 Colors Bocciardato

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Statuario



Calacatta



Crema Europa



Pulpis Grigio



Frappuccino



Port Lorent



reddot winner 2020

6 Colors Pettinato

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Statuario



Calacatta



Crema Europa



Pulpis Grigio



Frappuccino



Port Lorent





reddot winner 2020

6 Colors Rigato

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Statuario



Calacatta



Crema Europa



Pulpis Grigio



Frappuccino



Port Lorent



Wall: Pulpis Grigio 120x240 Rigato
Floor: Crema Europa 120x240 Lappato Matt



Statuario



Floor: Statuario 120x240 Full Lappato

10 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Statuario Full Lappato



Statuario Lappato Matt



Statuario Naturale *



Statuario Spazzolato



Statuario Bocciardato



Statuario Pettinato



Statuario Rigato



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Calacatta



Wall: Port Lorent 120x240 Full Lappato - Calacatta 120x240 Full Lappato
Floor: Port Lorent 120x240 Full Lappato

10 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Calacatta Full Lappato



Calacatta Lappato Matt



Calacatta Naturale *



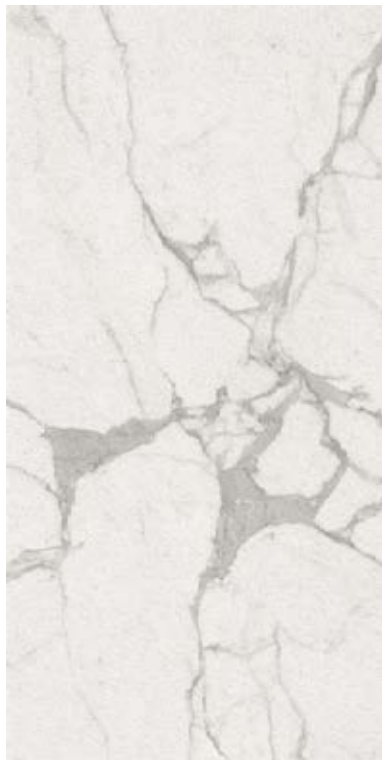
Calacatta Spazzolato



Decor 30x120 | Calacatta Decor



Calacatta Bocciardato



Calacatta Pettinato

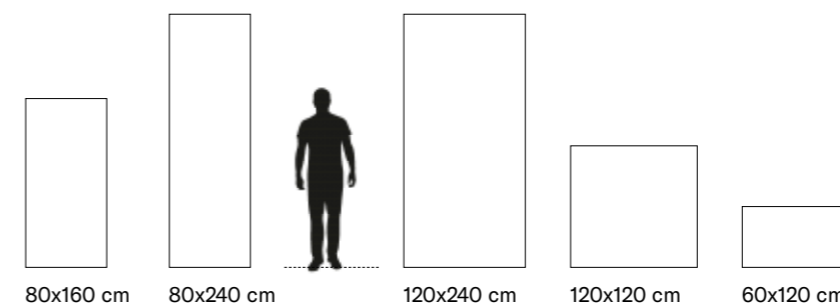


Calacatta Rigato



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



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Nexion installation suggestions

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Bianco Lasa

Wall: Emperador Grigio 120x240 Full Lappato
Floor: Bianco Lasa 120x120, 120x240 Full Lappato

6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

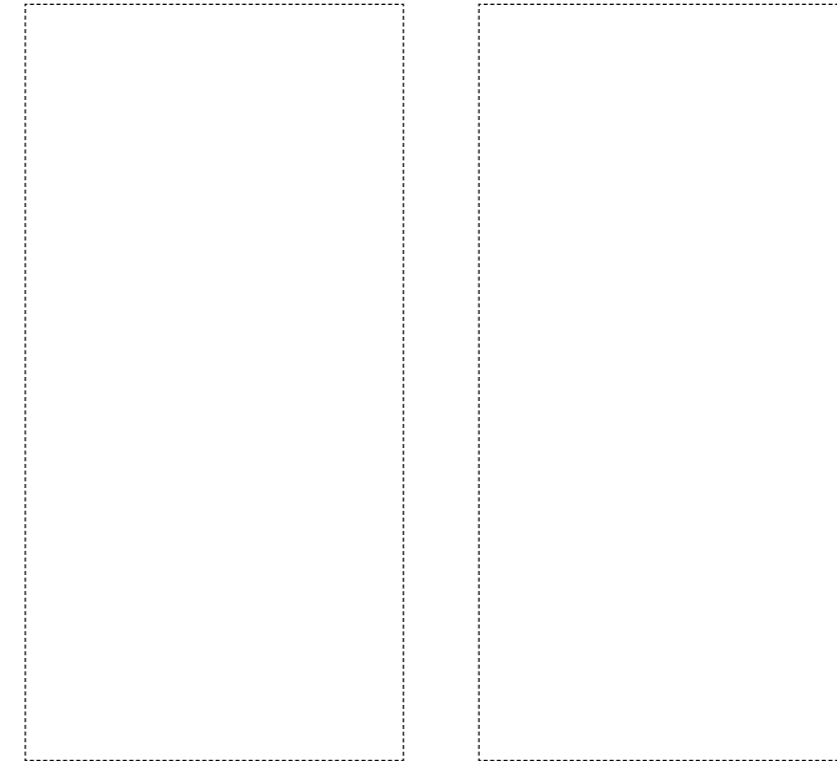
Bianco Lasa Full Lappato



Bianco Lasa Lappato Matt

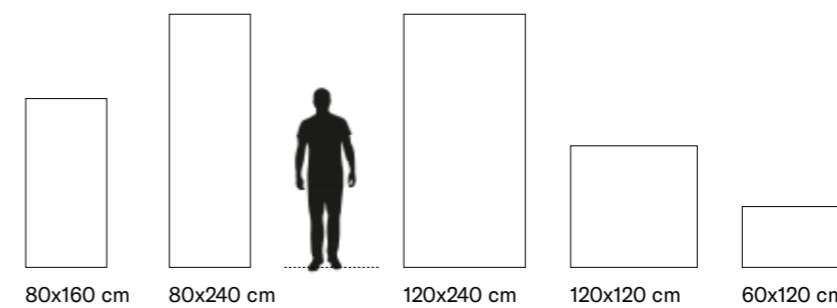


Bianco Lasa Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



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R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Onice Persiano



Wall: Onice Persiano 120x120 Full Lappato
Floor: Onice Persiano 120x240 Full Lappato

6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

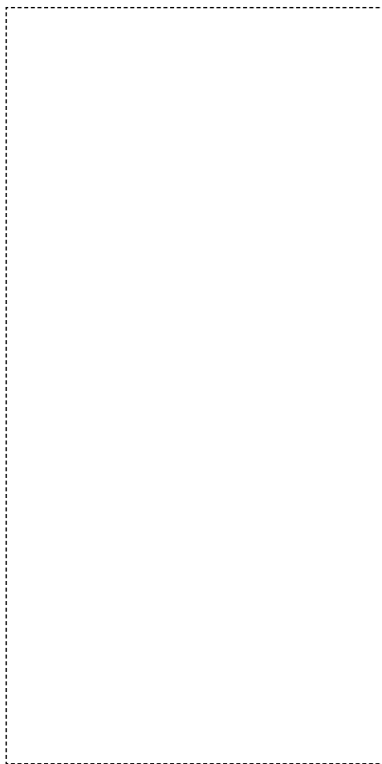
Onice Persiano Full Lappato



Onice Persiano Lappato Matt

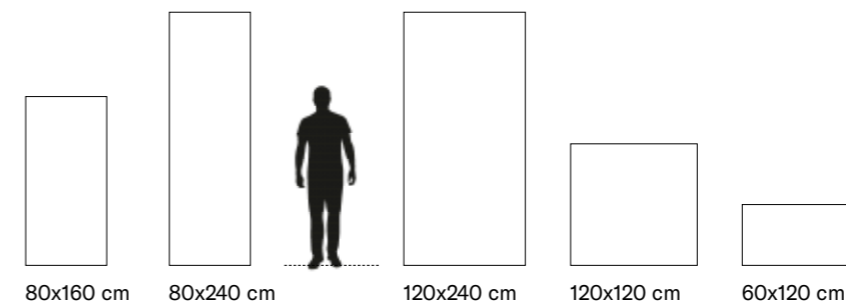


Onice Persiano Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



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R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Crema Europa Frappuccino



Wall: Crema Europa 120x240 Full Lappato - Frappuccino 60x120 Full Lappato
Floor: Frappuccino 120x120 Full Lappato

9 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Crema Europa Full Lappato



Crema Europa Lappato Matt



Crema Europa Naturale *



Crema Europa Bocciardato



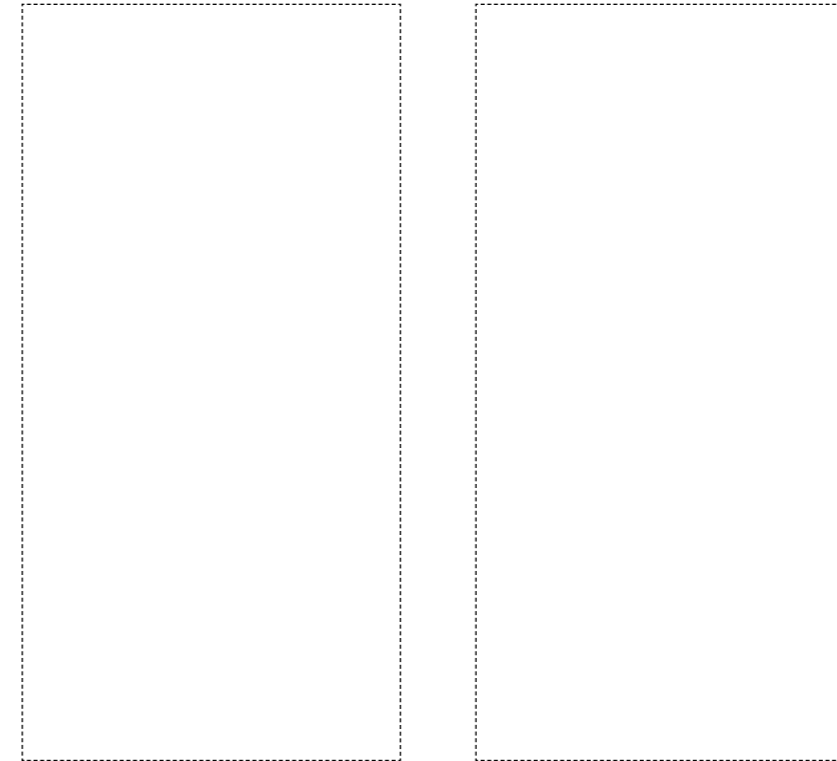
Crema Europa Pettinato



Crema Europa Rigato

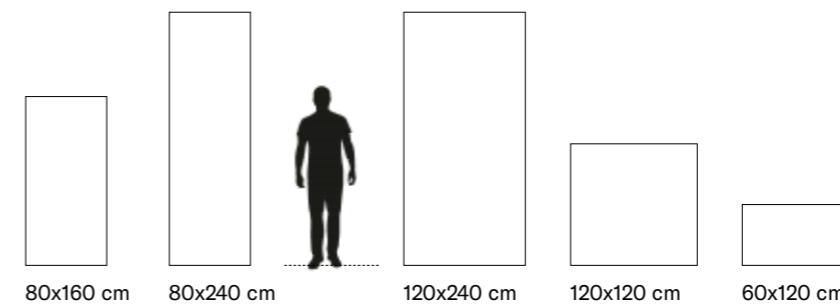


Decor 30x120 | Crema Europa Decor



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

9 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Frappuccino Full Lappato



Frappuccino Lappato Matt



Frappuccino Naturale *



Frappuccino Bocciardato



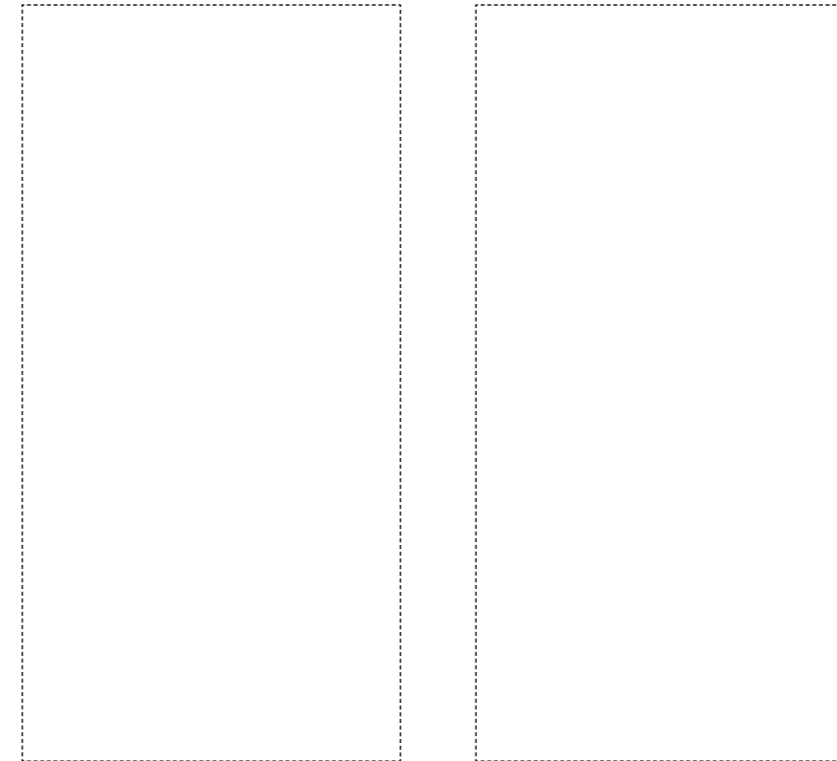
Frappuccino Pettinato



Frappuccino Rigato



Decor 30x120 | Frappuccino Decor



Frappuccino Bocciardato



Frappuccino Pettinato

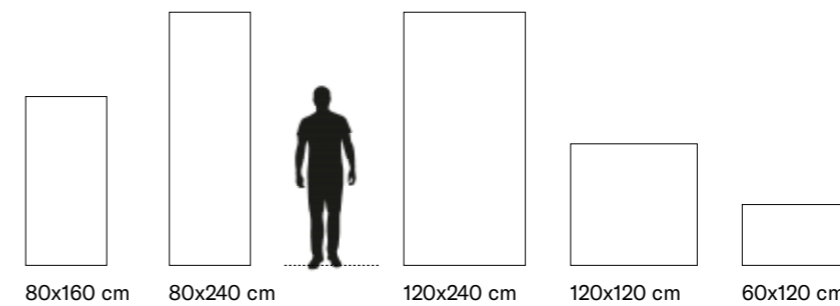


Frappuccino Rigato



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Botticino



Wall: Botticino 60x120 Full Lappato
Floor: Botticino 120x120 Full Lappato

6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

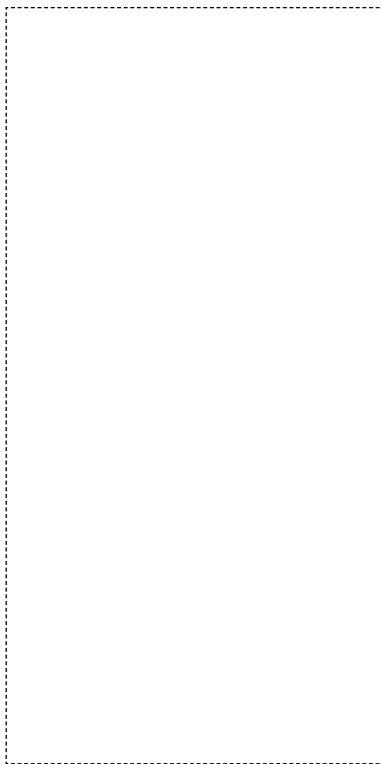
Botticino Full Lappato



Botticino Lappato Matt

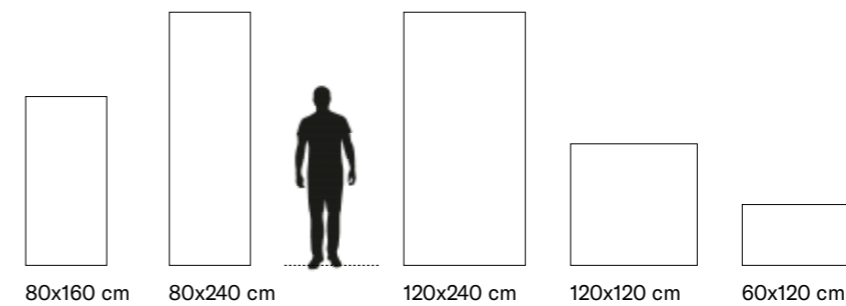


Botticino Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Travertine



Wall: Travertine 120x240 Full Lappato
Floor: Travertine 60x120 Lappato Matt

8 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Travertine Full Lappato



Travertine Lappato Matt



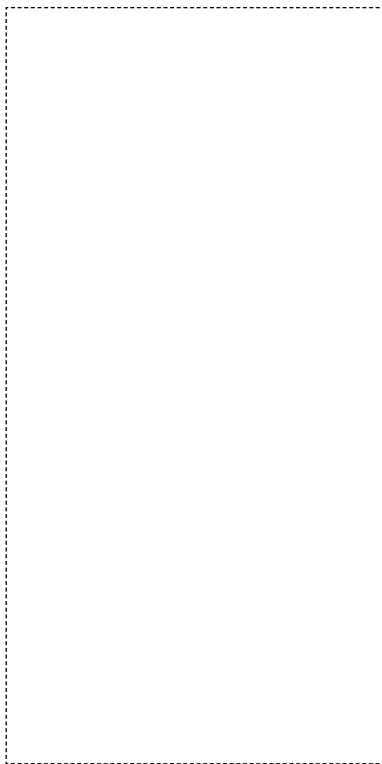
Travertine Naturale *



Travertine Spazzolato

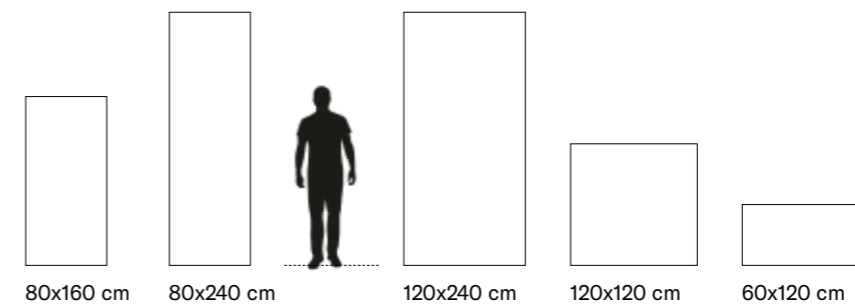


Travertine Lucido Opaco



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Corinthian Beige



6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

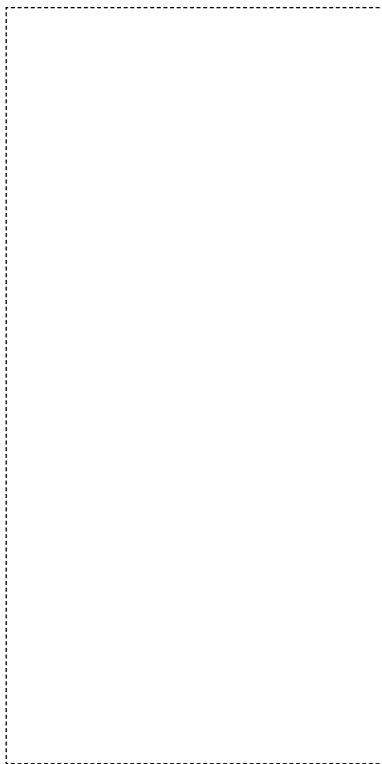
Corinthian Beige Full Lappato



Corinthian Beige Lappato Matt

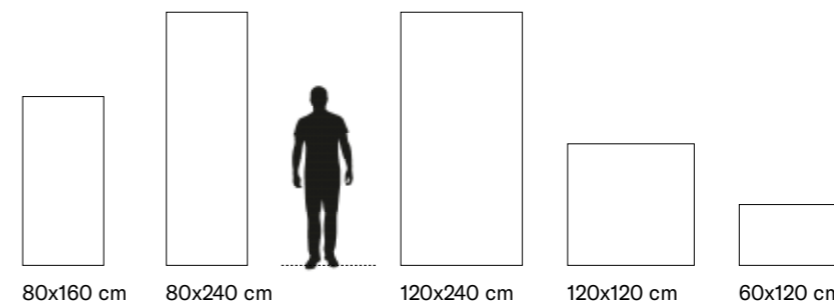


Corinthian Beige Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Breccia Aurora



6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

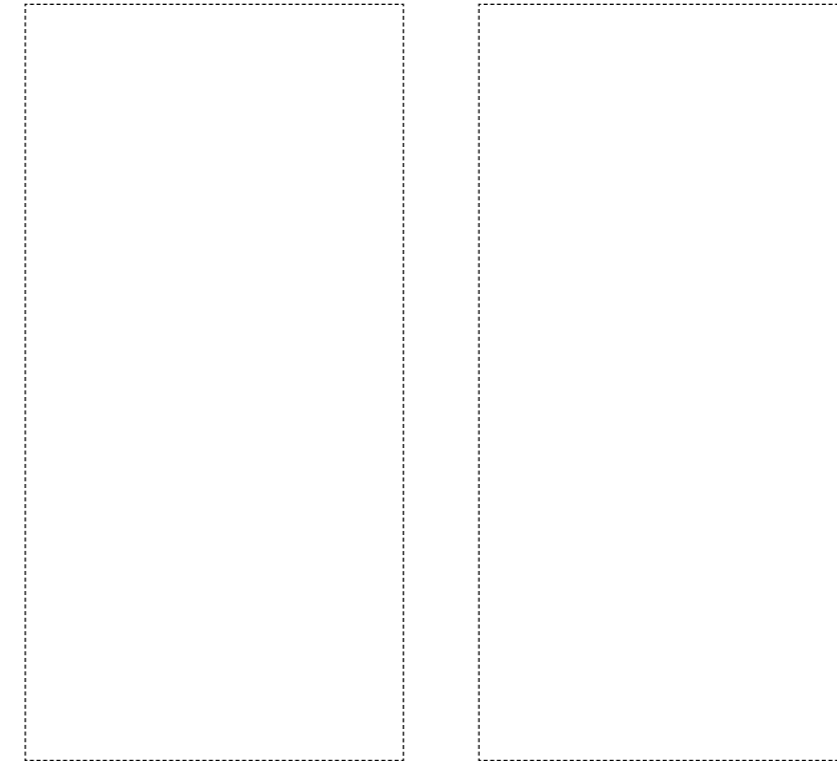
Breccia Aurora Full Lappato



Breccia Aurora Lappato Matt

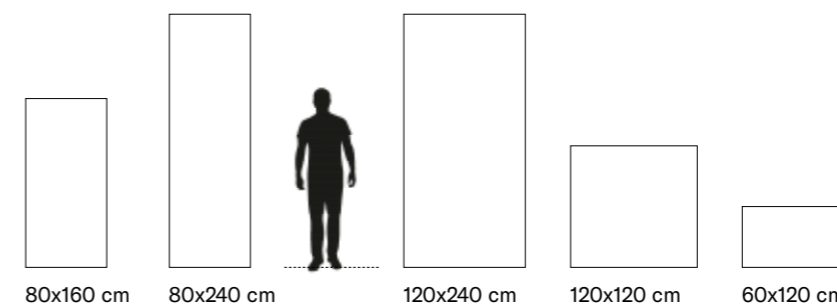


Breccia Aurora Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm

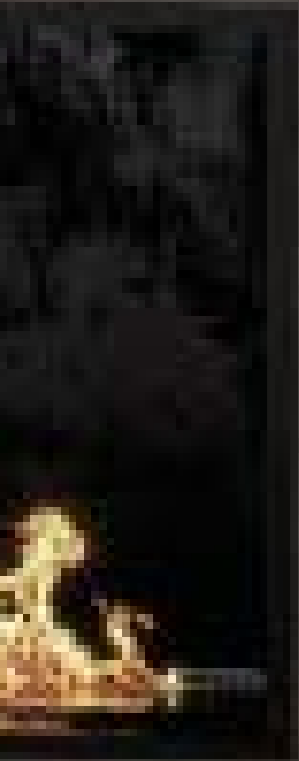


*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Armani Bronze Grigio Terra



Wall: Grigio Terra 120x120 Lappato Matt
Floor: Armani Bronze 120x240 Full Lappato

6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

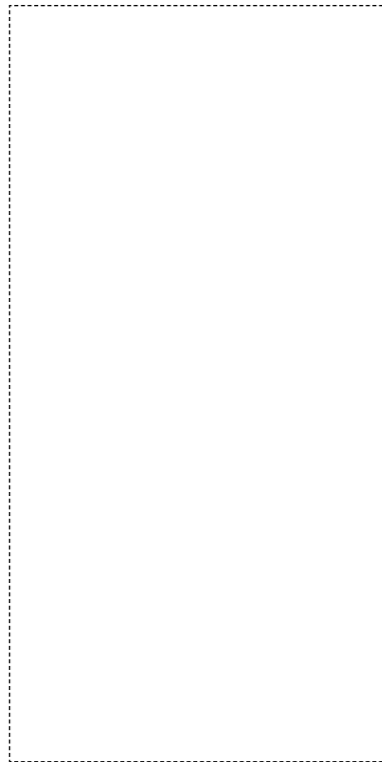
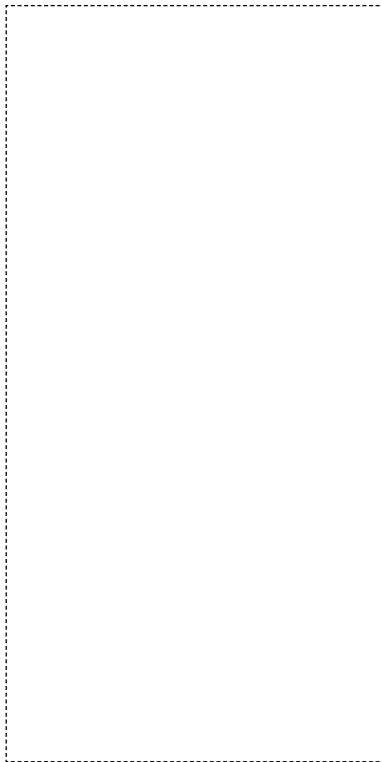
Amani Bronze Full Lappato



Amani Bronze Lappato Matt

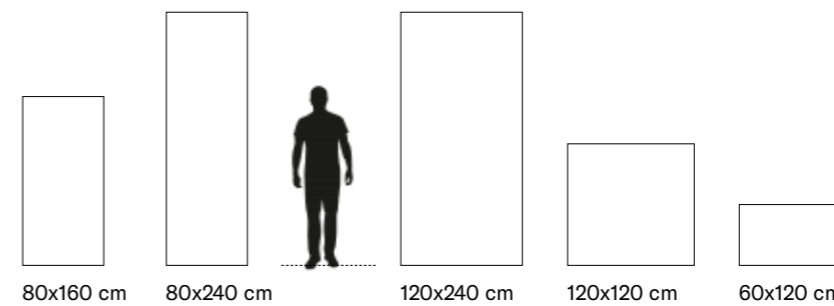


Amani Bronze Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

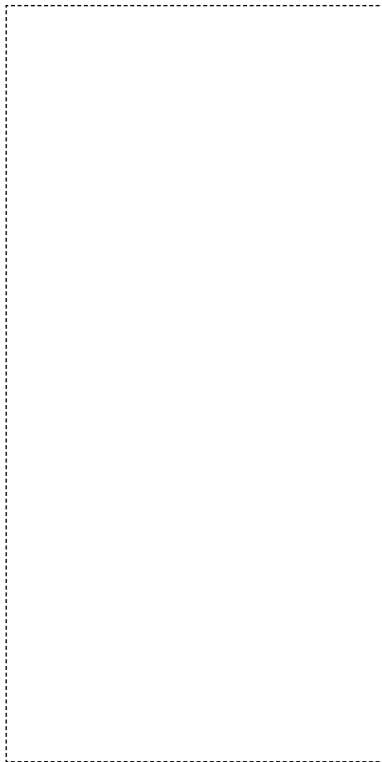
Grigio Terra Full Lappato



Grigio Terra Lappato Matt

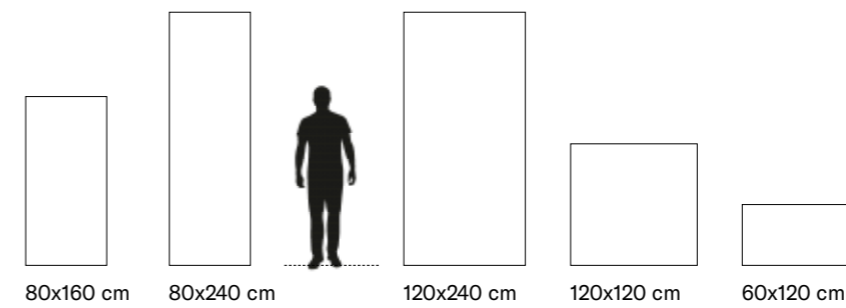


Grigio Terra Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Pulpis Grigio



Wall: Pulpis Grigio 60x120 Full Lappato
Floor: Pulpis Grigio 120x120 Full Lappato

11 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Pulpis Grigio Full Lappato



Pulpis Grigio Lappato Matt



Pulpis Grigio Naturale *



Pulpis Grigio Spazzolato



Pulpis Grigio Lucido Opaco



Pulpis Grigio Bocciardato



Pulpis Grigio Pettinato

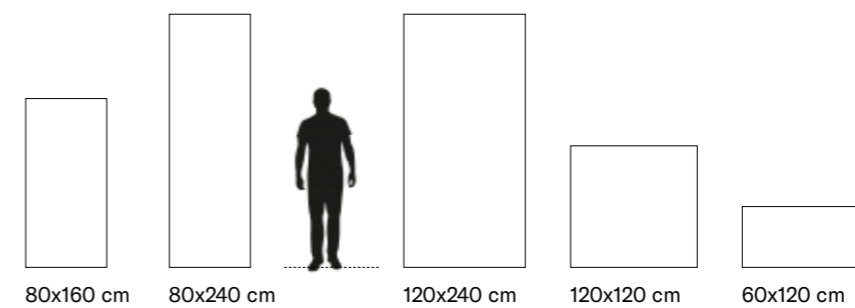


Pulpis Grigio Rigato



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Emperador Grigio

Wall: Onice Persiano 80x160 Full Lappato
Floor: Emperador Grigio 80x160 Full Lappato

6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

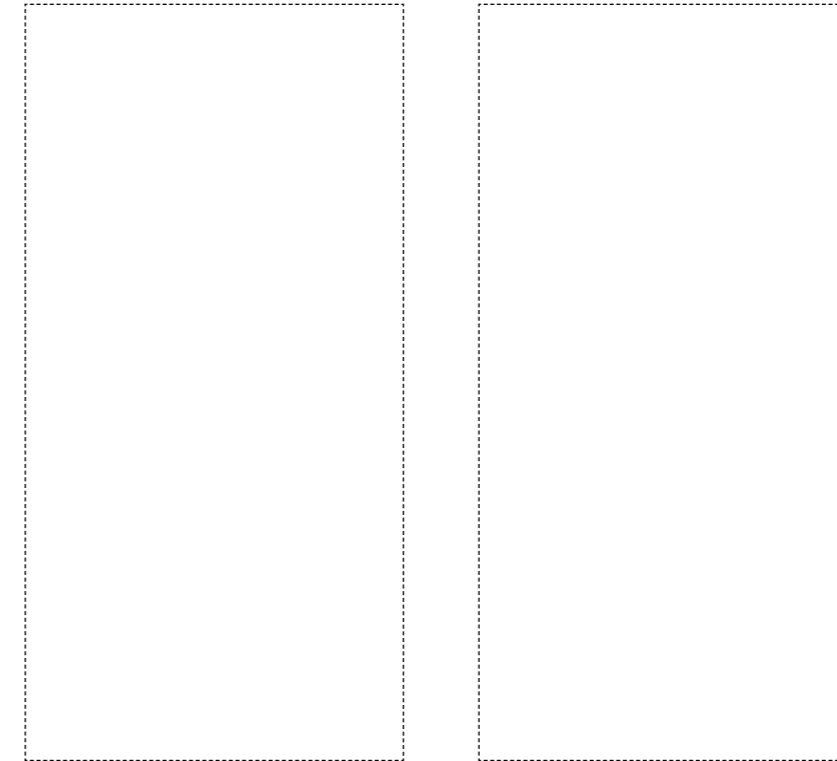
Emperador Grigio Full Lappato



Emperador Grigio Lappato Matt

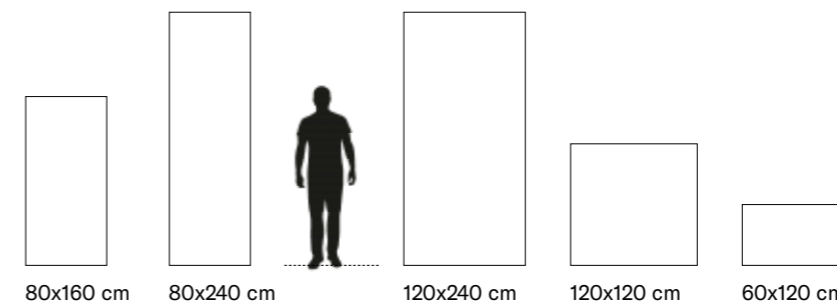


Emperador Grigio Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



* Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Port Lorent



Wall: Statuario 120x240 Pettinato
Floor: Port Lorent 120x240 Full Lappato

9 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Port Lorent Full Lappato



Port Lorent Lappato Matt



Port Lorent Naturale *



Port Lorent Bocciardato



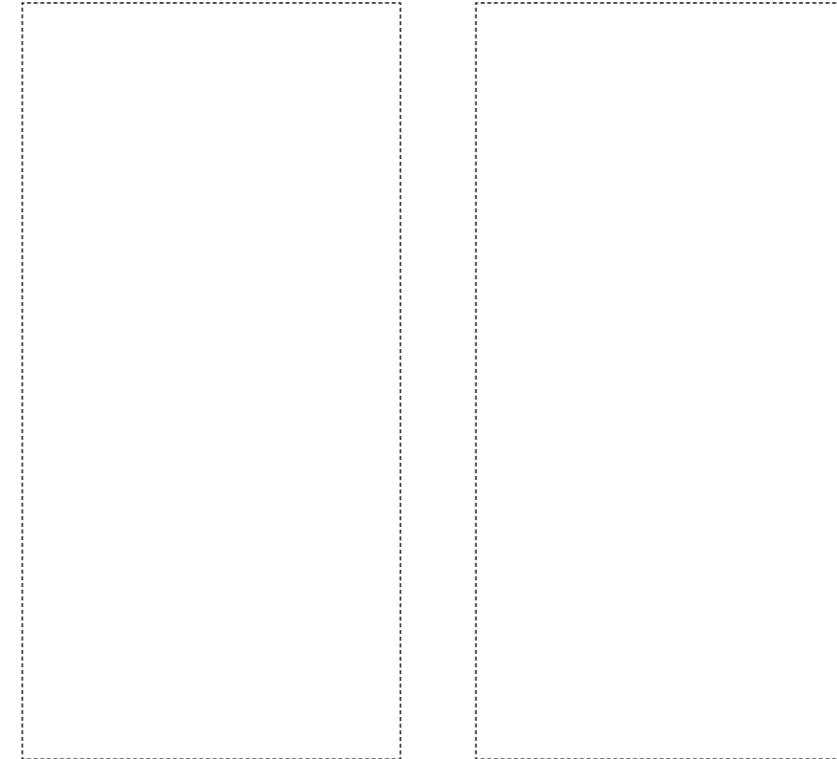
Port Lorent Pettinato



Port Lorent Rigato



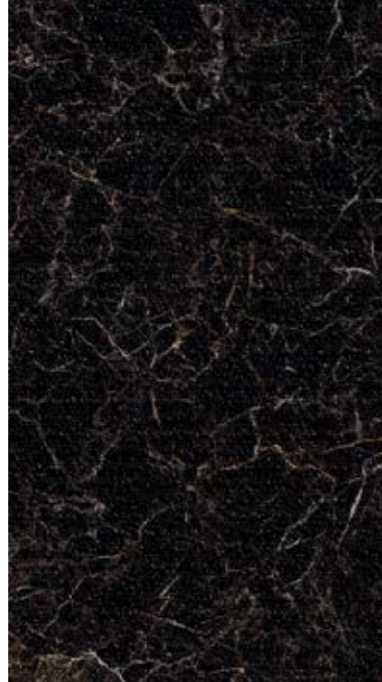
Decor 30x20 | Port Lorent Decor



Port Lorent Bocciardato



Port Lorent Pettinato

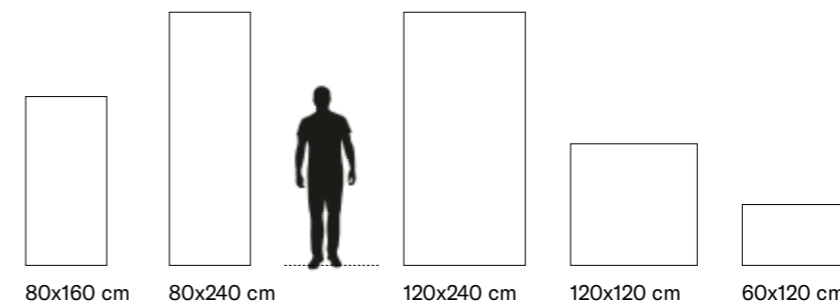


Port Lorent Rigato



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Antique Black



Wall: Antique Black 120x240 Lappato Matt
Floor: Antique Black 120x120 Lappato Matt

2 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Antique Black Full Lappato



Antique Black Lappato Matt

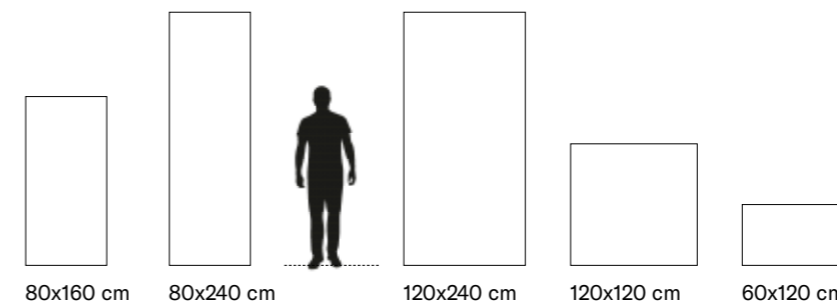


Antique Black Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Rosso Levanto



Wall: Rosso Levanto 120x240 Full Lappato, Lappato Matt
Floor: Endless Bianco 120x120

6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

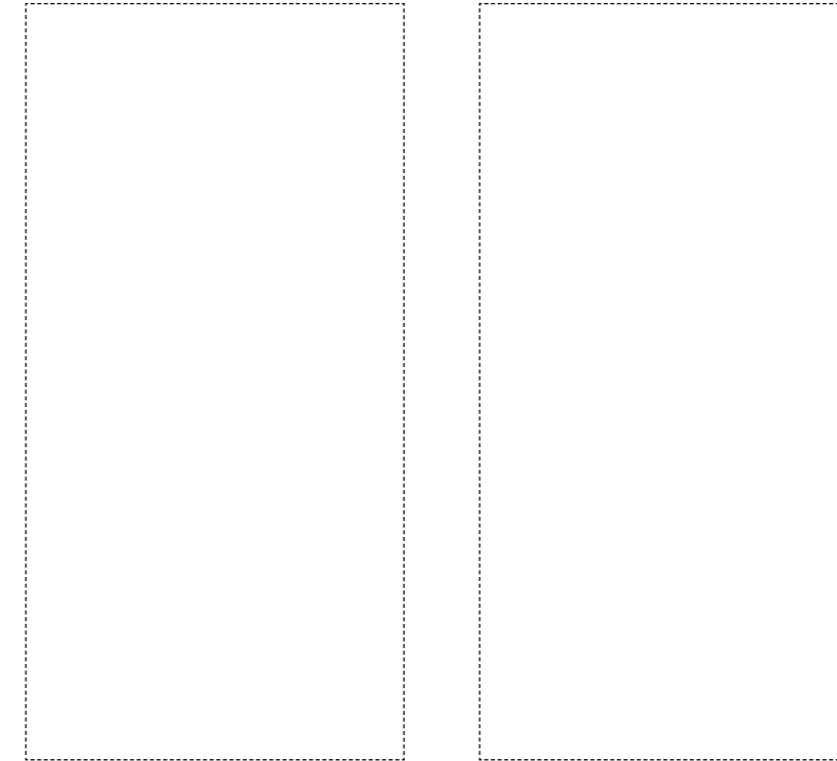
Rosso Levanto Full Lappato



Rosso Levanto Lappato Matt

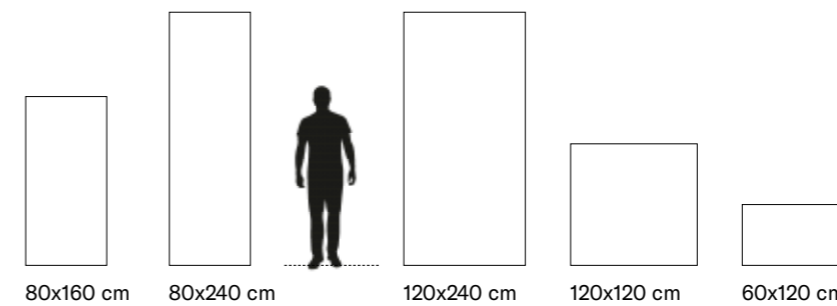


Rosso Levanto Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm



*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Irish Green



Wall: Irish Green 120x240 Full Lappato - Antique Black 120x240 Lappato Matt
Floor: Botticino 120x120 Lappato Matt

6 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

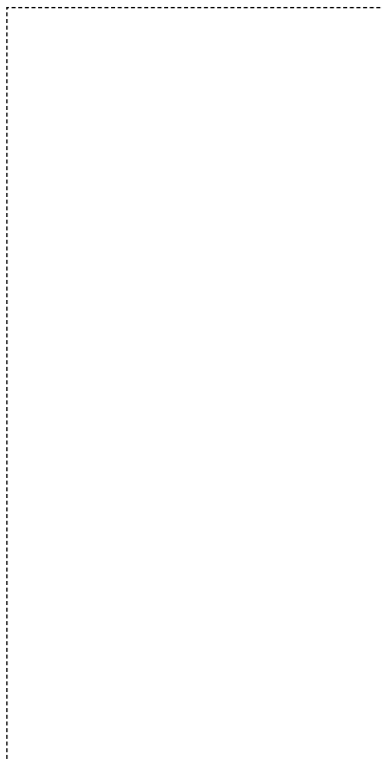
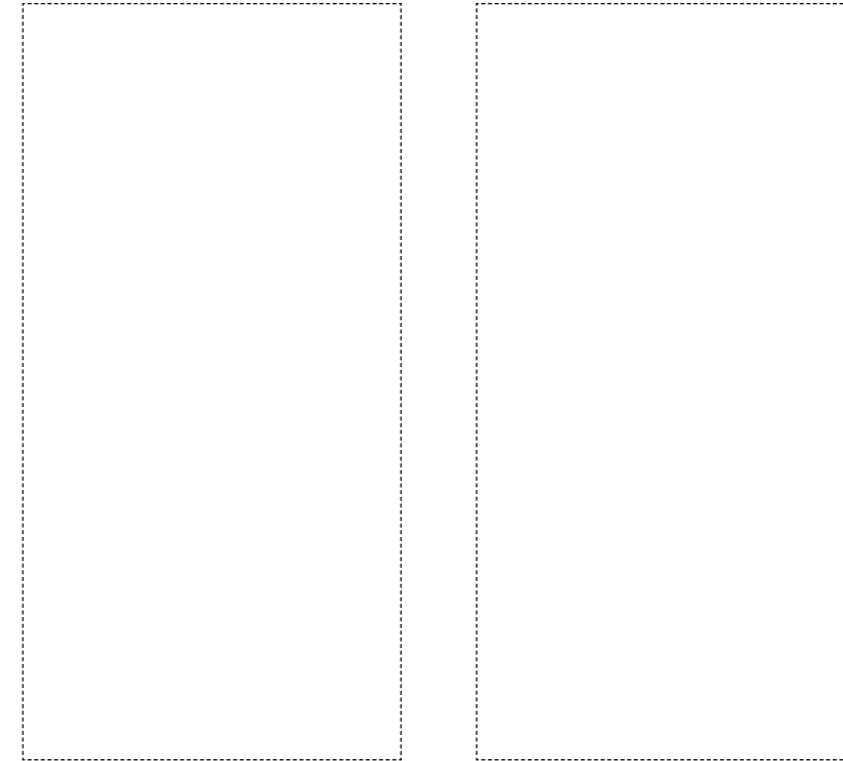
Irish Green Full Lappato



Irish Green Lappato Matt

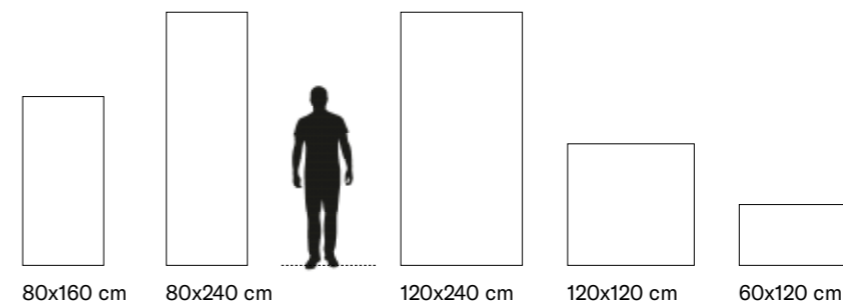


Irish Green Naturale *



5 Sizes

120x240 cm | 80x240 cm | 120x120 cm | 80x160 cm | 60x120 cm











*Naturale finish refers to R10.
R9, R11, R12 are available on request only.







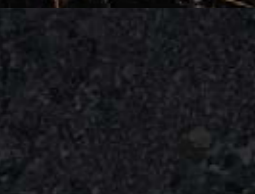
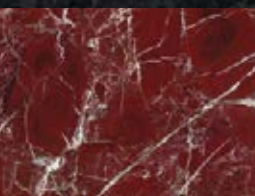

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Product codes

		FULL LAPPATO	LAPPATO MATT	NATURALE R9 Available on request only	NATURALE R10	NATURALE R11 Available on request only	NATURALE R12 Available on request only	LUCIDO OPACO	SPAZZOLATO	BOCCIARDATO	PETTINATO	RIGATO	
	Statuario	120x240	F14APNAOLRO	F14APNAOYRO	F14APNAONRO	F14APNAOXRO	F14APNAOZRO	F14APNAOVRO	F14APNAOWRO	F14TEXA0BRO	F14TEXA0TRO	F14TEXAORRO	
		80x240	F84APNAOLRO	F84APNAOYRO	F84APNAONRO	F84APNAOXRO	F84APNAOZRO	F84APNAOVRO	F84APNAOWRO	F84TEWA0BRO	F84TEWA0TRO	F84TEWAORRO	
		120x120	F12APNAOLRO	F12APNAOYRO	F12APNAONRO	F12APNAOXRO	F12APNAOZRO	F12APNAOVRO	F12APNAOWRO	F12TEWA0BRO	F12TEWA0TRO	F12TEWAORRO	
		80x160	F86APNAOLRO	F86APNAOYRO	F86APNAONRO	F86APNAOXRO	F86APNAOZRO	F86APNAOVRO	F86APNAOWRO	F86TEWA0BRO	F86TEWA0TRO	F86TEWAORRO	
		60x120	F62APNAOLRO	F62APNAOYRO	F62APNAONRO	F62APNAOXRO	F62APNAOZRO	F62APNAOVRO	F62APNAOWRO	F62TEXA0BRO	F62TEXA0TRO	F62TEXAORRO	
	Calacatta	120x240	F14KARAOLRO	F14KARAOYRO	F14KARAONRO	F14KARAOXRO	F14KARAOZRO	F14KARAOVRO	F14KARAOVRO	F14KARAOVRO	F14TEXA1BRO	F14TEXA1TRO	F14TEXA1RRO
		80x240	F84KARAOLRO	F84KARAOYRO	F84KARAONRO	F84KARAOXRO	F84KARAOZRO	F84KARAOVRO	F84KARAOVRO	F84KARAOVRO	F84TEWA1BRO	F84TEWA1TRO	F84TEWA1RRO
		120x120	F12KARAOLRO	F12KARAOYRO	F12KARAONRO	F12KARAOXRO	F12KARAOZRO	F12KARAOVRO	F12KARAOVRO	F12KARAOVRO	F12TEWA1BRO	F12TEWA1TRO	F12TEWA1RRO
		80x160	F86KARAOLRO	F86KARAOYRO	F86KARAONRO	F86KARAOXRO	F86KARAOZRO	F86KARAOVRO	F86KARAOVRO	F86KARAOVRO	F86TEWA1BRO	F86TEWA1TRO	F86TEWA1RRO
		60x120	F62KARAOLRO	F62KARAOYRO	F62KARAONRO	F62KARAOXRO	F62KARAOZRO	F62KARAOVRO	F62KARAOVRO	F62KARAOVRO	F62TEXA1BRO	F62TEXA1TRO	F62TEXA1RRO
30x120 Decor	F32KARAONR1												
	Bianco Lasa	120x240	F14PMPAOLRO	F14PMPAOYRO	F14PMPAONRO	F14PMPAOXRO	F14PMPAOZRO	F14PMPAOVRO					
		80x240	F84PMNAOLRO	F84PMNAOYRO	F84PMNAONRO	F84PMNAOXRO	F84PMNAOZRO	F84PMNAOVRO					
		120x120	F12PMPAOLRO	F12PMPAOYRO	F12PMPAONRO	F12PMPAOXRO	F12PMPAOZRO	F12PMPAOVRO					
		80x160	F86PMPAOLRO	F86PMPAOYRO	F86PMPAONRO	F86PMPAOXRO	F86PMPAOZRO	F86PMPAOVRO					
		60x120	F62PMPAOLRO	F62PMPAOYRO	F62PMPAONRO	F62PMPAOXRO	F62PMPAOZRO	F62PMPAOVRO					
	Onice Persiano	120x240	F14PMPEOLRO	F14PMPEOYRO	F14PMPEONRO	F14PMPEOXRO	F14PMPEOZRO	F14PMPEOVRO					
		80x240	F84PMNEOLRO	F84PMNEOYRO	F84PMNEONRO	F84PMNEOXRO	F84PMNEOZRO	F84PMNEOVRO					
		120x120	F12PMPEOLRO	F12PMPEOYRO	F12PMPEONRO	F12PMPEOXRO	F12PMPEOZRO	F12PMPEOVRO					
		80x160	F86PMPEOLRO	F86PMPEOYRO	F86PMPEONRO	F86PMPEOXRO	F86PMPEOZRO	F86PMPEOVRO					
		60x120	F62PMPEOLRO	F62PMPEOYRO	F62PMPEONRO	F62PMPEOXRO	F62PMPEOZRO	F62PMPEOVRO					
	Crema Europa	120x240	F14KARBOLRO	F14KARBOYRO	F14KARBONRO	F14KARBOXRO	F14KARBOZRO	F14KARBOVRO		F14TEXB0BRO	F14TEXB0TRO	F14TEXBORRO	
		80x240	F84KARBOLRO	F84KARBOYRO	F84KARBONRO	F84KARBOXRO	F84KARBOZRO	F84KARBOVRO		F84TEWB0BRO	F84TEWB0TRO	F84TEWBORRO	
		120x120	F12KARBOLRO	F12KARBOYRO	F12KARBONRO	F12KARBOXRO	F12KARBOZRO	F12KARBOVRO		F12TEWB0BRO	F12TEWB0TRO	F12TEWBORRO	
		80x160	F86KARBOLRO	F86KARBOYRO	F86KARBONRO	F86KARBOXRO	F86KARBOZRO	F86KARBOVRO		F86TEWB0BRO	F86TEWB0TRO	F86TEWBORRO	
		60x120	F62KARBOLRO	F62KARBOYRO	F62KARBONRO	F62KARBOXRO	F62KARBOZRO	F62KARBOVRO		F62TEXB0BRO	F62TEXB0TRO	F62TEXBORRO	
		30x120 Decor	F32KARBONR1										
	Botticino	120x240	F14APNBOLRO	F14APNBOYRO	F14APNBONRO	F14APNBOXRO	F14APNB0ZRO	F14APNB0VRO					
		80x240	F84APNBOLRO	F84APNBOYRO	F84APNBONRO	F84APNBOXRO	F84APNB0ZRO	F84APNB0VRO					
		120x120	F12APNBOLRO	F12APNBOYRO	F12APNBONRO	F12APNBOXRO	F12APNB0ZRO	F12APNB0VRO					
		80x160	F86APNBOLRO	F86APNBOYRO	F86APNBONRO	F86APNBOXRO	F86APNB0ZRO	F86APNB0VRO					
		60x120	F62APNBOLRO	F62APNBOYRO	F62APNBONRO	F62APNBOXRO	F62APNB0ZRO	F62APNB0VRO					
	Travertine	120x240	F14TRTBOLRO	F14TRTBOYRO	F14TRTBONRO	F14TRTBOXRO	F14TRTB0ZRO	F14TRTB0VRO	F14TRTB0ORO	F14TRTB0WRO			
		80x240	F84TRSBOLRO	F84TRSBOYRO	F84TRSBONRO	F84TRSBOXRO	F84TRSB0ZRO	F84TRSB0VRO	F84TRSB0ORO	F84TRSB0WRO			
		120x120	F12TRSBOLRO	F12TRSBOYRO	F12TRSBONRO	F12TRSBOXRO	F12TRSB0ZRO	F12TRSB0VRO	F12TRSB0ORO	F12TRSB0WRO			
		80x160	F86TRSBOLRO	F86TRSBOYRO	F86TRSBONRO	F86TRSBOXRO	F86TRSB0ZRO	F86TRSB0VRO	F86TRSB0ORO	F86TRSB0WRO			
		60x120	F62TRTBOLRO	F62TRTBOYRO	F62TRTBONRO	F62TRTBOXRO	F62TRTB0ZRO	F62TRTB0VRO	F62TRTB0ORO	F62TRTB0WRO			
	Corinthian Beige	120x240	F14APNB1LRO	F14APNB1YRO	F14APNB1NRO	F14APNB1XRO	F14APNB1ZRO	F14APNB1VRO					
		80x240	F84APNB1LRO	F84APNB1YRO	F84APNB1NRO	F84APNB1XRO	F84APNB1ZRO	F84APNB1VRO					
		120x120	F12APNB1LRO	F12APNB1YRO	F12APNB1NRO	F12APNB1XRO	F12APNB1ZRO	F12APNB1VRO					
		80x160	F86APNB1LRO	F86APNB1YRO	F86APNB1NRO	F86APNB1XRO	F86APNB1ZRO	F86APNB1VRO					
		60x120	F62APNB1LRO	F62APNB1YRO	F62APNB1NRO	F62APNB1XRO	F62APNB1ZRO	F62APNB1VRO					
	Breccia Aurora	120x240	F14LPTBOLRO	F14LPTBOYRO	F14LPTBONRO	F14LPTBOXRO	F14LPTBOZRO	F14LPTBOVRO					
		80x240	F84LPSBOLRO	F84LPSBOYRO	F84LPSBONRO	F84LPSBOXRO	F84LPSB0ZRO	F84LPSB0VRO					
		120x120	F12LPSBOLRO	F12LPSBOYRO	F12LPSBONRO	F12LPSBOXRO	F12LPSB0ZRO	F12LPSB0VRO					
		80x160	F86LPSBOLRO	F86LPSBOYRO	F86LPSBONRO	F86LPSBOXRO	F86LPSB0ZRO	F86LPSB0VRO					
		60x120	F62LPTBOLRO	F62LPTBOYRO	F62LPTBONRO	F62LPTBOXRO	F62LPTBOZRO	F62LPTBOVRO					

Product codes

			FULL LAPPATO	LAPPATO MATT	NATURALE R9 Available on request only	NATURALE R10	NATURALE R11 Available on request only	NATURALE R12 Available on request only	LUCIDO OPACO	SPAZZOLATO	BOCCIARDATO	PETTINATO	RIGATO
	Amani Bronze	120x240	F14LPTFOLRO	F14LPTFOYRO	F14LPTFONRO	F14LPTFOXRO	F14LPTFOZRO	F14LPTFOVRO					
		80x240	F84LPSFOLRO	F84LPSFOYRO	F84LPSFONRO	F84LPSFOXRO	F84LPSFOZRO	F84LPSFOVRO					
		120x120	F12LPSFOLRO	F12LPSFOYRO	F12LPSFONRO	F12LPSFOXRO	F12LPSFOZRO	F12LPSFOVRO					
		80x160	F86LPSFOLRO	F86LPSFOYRO	F86LPSFONRO	F86LPSFOXRO	F86LPSFOZRO	F86LPSFOVRO					
		60x120	F62LPTFOLRO	F62LPTFOYRO	F62LPTFONRO	F62LPTFOXRO	F62LPTFOZRO	F62LPTFOVRO					
	Grigio Terra	120x240	F14LPTGOLRO	F14LPTGOYRO	F14LPTGONRO	F14LPTGOXRO	F14LPTGOZRO	F14LPTGOVRO					
		80x240	F84LPSGOLRO	F84LPSGOYRO	F84LPSGONRO	F84LPSGOXRO	F84LPSGOZRO	F84LPSGOVRO					
		120x120	F12LPSGOLRO	F12LPSGOYRO	F12LPSGONRO	F12LPSGOXRO	F12LPSGOZRO	F12LPSGOVRO					
		80x160	F86LPSGOLRO	F86LPSGOYRO	F86LPSGONRO	F86LPSGOXRO	F86LPSGOZRO	F86LPSGOVRO					
		60x120	F62LPTGOLRO	F62LPTGOYRO	F62LPTGONRO	F62LPTGOXRO	F62LPTGOZRO	F62LPTGOVRO					
	Pulpis Grigio	120x240	F14PMPGOLRO	F14PMPGOYRO	F14PMPGONRO	F14PMPGOXRO	F14PMPGOZRO	F14PMPGOVRO	F14PMPGOORO	F14PMPGOWRO	F14TEXGOBRO	F14TEXGOTRO	F14TEXGORRO
		80x240	F84PMNGOLRO	F84PMNGOYRO	F84PMNGONRO	F84PMNGOXRO	F84PMNGOZRO	F84PMNGOVRO	F84PMNGOORO	F84PMNGOWRO	F84TEWGOBRO	F84TEWGOTRO	F84TEWGORRO
		120x120	F12PMPGOLRO	F12PMPGOYRO	F12PMPGONRO	F12PMPGOXRO	F12PMPGOZRO	F12PMPGOVRO	F12PMPGOORO	F12PMPGOWRO	F12TEWGOBRO	F12TEWGOTRO	F12TEWGORRO
		80x160	F86PMPGOLRO	F86PMPGOYRO	F86PMPGONRO	F86PMPGOXRO	F86PMPGOZRO	F86PMPGOVRO	F86PMPGOORO	F86PMPGOWRO	F86TEWGOBRO	F86TEWGOTRO	F86TEWGORRO
		60x120	F62PMPGOLRO	F62PMPGOYRO	F62PMPGONRO	F62PMPGOXRO	F62PMPGOZRO	F62PMPGOVRO	F62PMPGOORO	F62PMPGOWRO	F62TEXGOBRO	F62TEXGOTRO	F62TEXGORRO
	Emperador Grigio	120x240	F14PMPFOLRO	F14PMPFOYRO	F14PMPFONRO	F14PMPFOXRO	F14PMPFOZRO	F14PMPFOVRO					
		80x240	F84PMNFORRO	F84PMNFOYRO	F84PMNFONRO	F84PMNFOXRO	F84PMNFOZRO	F84PMNFOVRO					
		120x120	F12PMPFOLRO	F12PMPFOYRO	F12PMPFONRO	F12PMPFOXRO	F12PMPFOZRO	F12PMPFOVRO					
		80x160	F86PMPFOLRO	F86PMPFOYRO	F86PMPFONRO	F86PMPFOXRO	F86PMPFOZRO	F86PMPFOVRO					
		60x120	F62PMPFOLRO	F62PMPFOYRO	F62PMPFONRO	F62PMPFOXRO	F62PMPFOZRO	F62PMPFOVRO					
	Frappuccino	120x240	F14KARFOLRO	F14KARFOYRO	F14KARFONRO	F14KARFOXRO	F14KARFOZRO	F14KARFOVRO			F14TEXFOTRO	F14TEXFOTRO	F14TEXFORRO
		80x240	F84KARFOLRO	F84KARFOYRO	F84KARFONRO	F84KARFOXRO	F84KARFOZRO	F84KARFOVRO			F84TEWFOBRO	F84TEWFOTRO	F84TEWFORRO
		120x120	F12KARFOLRO	F12KARFOYRO	F12KARFONRO	F12KARFOXRO	F12KARFOZRO	F12KARFOVRO			F12TEWFOBRO	F12TEWFOTRO	F12TEWFORRO
		80x160	F86KARFOLRO	F86KARFOYRO	F86KARFONRO	F86KARFOXRO	F86KARFOZRO	F86KARFOVRO			F86TEWFOBRO	F86TEWFOTRO	F86TEWFORRO
		60x120	F62KARFOLRO	F62KARFOYRO	F62KARFONRO	F62KARFOXRO	F62KARFOZRO	F62KARFOVRO			F62TEWFOBRO	F62TEWFOTRO	F62TEWFORRO
		30x120 Decor	F32KARFONR1										
	Port Lorent	120x240	F14KARKOLRO	F14KARKOYRO	F14KARKONRO	F14KARKOXRO	F14KARKOZRO	F14KARKOVRO			F14TEWKOTRO	F14TEWKOTRO	F14TEWKORRO
		80x240	F84KARKOLRO	F84KARKOYRO	F84KARKONRO	F84KARKOXRO	F84KARKOZRO	F84KARKOVRO			F84TEWKOTRO	F84TEWKOTRO	F84TEWKORRO
		120x120	F12KARKOLRO	F12KARKOYRO	F12KARKONRO	F12KARKOXRO	F12KARKOZRO	F12KARKOVRO			F12TEWKOTRO	F12TEWKOTRO	F12TEWKORRO
		80x160	F86KARKOLRO	F86KARKOYRO	F86KARKONRO	F86KARKOXRO	F86KARKOZRO	F86KARKOVRO			F86TEWKOTRO	F86TEWKOTRO	F86TEWKORRO
		60x120	F62KARKOLRO	F62KARKOYRO	F62KARKONRO	F62KARKOXRO	F62KARKOZRO	F62KARKOVRO			F62TEWKOTRO	F62TEWKOTRO	F62TEWKORRO
		30x120 Decor	F32KARKONR1										
	Antique Black	120x240	F14APNKOLRO	F14APNKOYRO	F14APNKONRO	F14APNKOXRO	F14APNKOZRO	F14APNKOVRO					
		80x240	F84APNKOLRO	F84APNKOYRO	F84APNKONRO	F84APNKOXRO	F84APNKOZRO	F84APNKOVRO					
		120x120	F12APNKOLRO	F12APNKOYRO	F12APNKONRO	F12APNKOXRO	F12APNKOZRO	F12APNKOVRO					
		80x160	F86APNKOLRO	F86APNKOYRO	F86APNKONRO	F86APNKOXRO	F86APNKOZRO	F86APNKOVRO					
		60x120	F62APNKOLRO	F62APNKOYRO	F62APNKONRO	F62APNKOXRO	F62APNKOZRO	F62APNKOVRO					
	Rosso Levanto	120x240	F14SGNCOLRO	F14SGNCOYRO	F14SGNCONRO	F14SGNCOXRO	F14SGNCOZRO	F14SGNCOVRO					
		80x240	F84SGMCOLRO	F84SGMCOYRO	F84SGMCONRO	F84SGMCOXRO	F84SGMCOZRO	F84SGMCOVRO					
		120x120	F12SGMCOLRO	F12SGMCOYRO	F12SGMCONRO	F12SGMCOXRO	F12SGMCOZRO	F12SGMCOVRO					
		80x160	F86SGMCOLRO	F86SGMCOYRO	F86SGMCONRO	F86SGMCOXRO	F86SGMCOZRO	F86SGMCOVRO					
		60x120	F62SGNCOLRO	F62SGNCOYRO	F62SGNCONRO	F62SGNCOXRO	F62SGNCOZRO	F62SGNCOVRO					
	Irish Green	120x240	F14SGNEOLRO	F14SGNEOYRO	F14SGNEONRO	F14SGNEOXRO	F14SGNEOZRO	F14SGNEOVRO					
		80x240	F84SGMEOLRO	F84SGMEOYRO	F84SGMEONRO	F84SGMEOXRO	F84SGMEOZRO	F84SGMEOVRO					
		120x120	F12SGMEOLRO	F12SGMEOYRO	F12SGMEONRO	F12SGMEOXRO	F12SGMEOZRO	F12SGMEOVRO					
		80x160	F86SGMEOLRO	F86SGMEOYRO	F86SGMEONRO	F86SGMEOXRO	F86SGMEOZRO	F86SGMEOVRO					
		60x120	F62SGNEOLRO	F62SGNEOYRO	F62SGNEONRO	F62SGNEOXRO	F62SGNEOZRO	F62SGNEOVRO					

Concrete Looks / Terracotta Looks and Surfaces


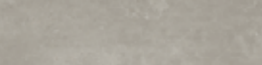

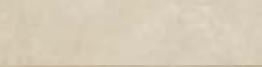

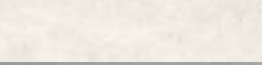
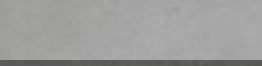
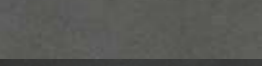
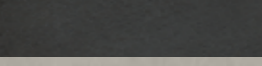

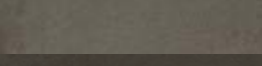




Concrete, Terracotta and Solid Colors: a wide range of high-tech ceramic materials originally envisioned to meet the most specific and stringent needs of contemporary design.

Products distinguished by a strong architectural vocation, both in terms of style and technical and structural characteristics of surfaces, guaranteeing high standards performance even in the most challenging design contexts.



Our offer of Design Surfaces

Naturale

			R9	R10	R11	R12
Endless		Nero	On request	●	On request	On request
		Grigio	On request	●	On request	On request
		Bianco	On request	●	On request	On request
		Avorio	On request	●	On request	On request
		Beige	On request	●	On request	On request
Ambient		Argento	On request	●	On request	On request
		Grigio Chiaro	On request	●	On request	On request
		Grigio Medio	On request	●	On request	On request
		Grigio Scuro	On request	●	On request	On request
		Beige Chiaro	On request	●	On request	On request
		Beige Medio	On request	●	On request	On request
Terracotta		Beige Scuro	On request	●	On request	On request
		Terracotta Chiaro	On request	●	On request	On request
		Terracotta Medio	On request	●	On request	On request
		Terracotta Scuro	On request	●	On request	On request

Textured

LAPPATO IN CRESTA	BOCCIARDATO	STRUTTURA DA PRESSA	RESILIENTE

Endless

Endless collection inherits the expressive power of concrete, a material who wrote important pages in the history of architecture and plays a fundamental role in modern design thanks to the capability to radiate a strong tactile energy to every context surrounding it.

Seduced by the architectonic and stylistic potential of concrete, Nexion examined to the smallest the remarkable artifacts made by Italian craftsmen, characterized by the intense touch and feel of this matter. In its design lab, Nexion worked to give to large size slabs the delicate variations of tones that we find in the small, renown Italian cementine, creating the soft effect of an “endless” surface.

The result is a ceramic collection made unique by the shade variations, sharp patterns and a high tactile vocation, which transmits a timeless and contemporary personality to the surrounding space. A collection that brings the best of the inspiring Italian contemporary design to any type of ambience and location.



Wall: Nero 120x120
Floor: Nero 120x120

6 Colors

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Nero



Grigio



Bianco



Argento



Avorio



Beige



1 Finishes

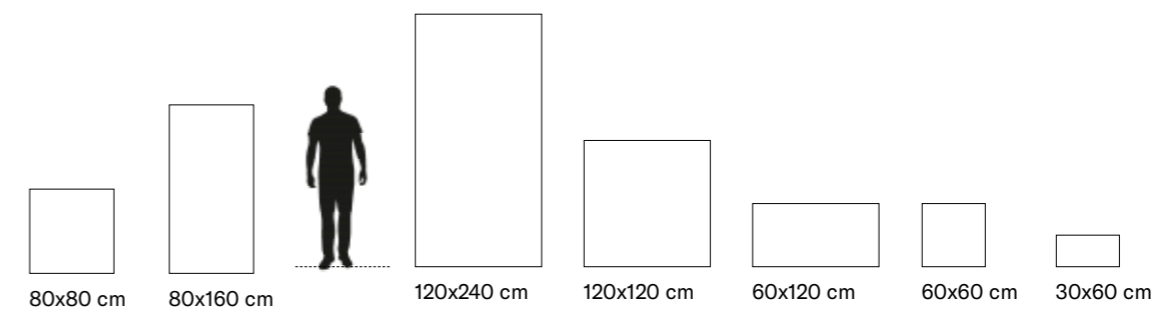
Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Naturale *



7 Sizes

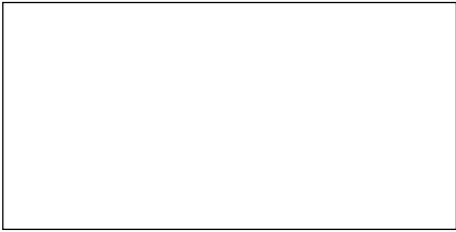
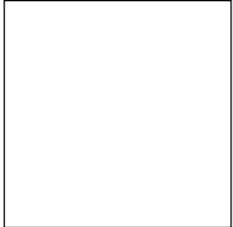


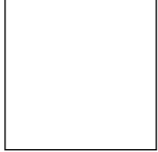


120x240 cm | 120x120 cm | 80x160 cm | 60x120 cm | 80x80 cm | 60x60 cm | 30x60 cm



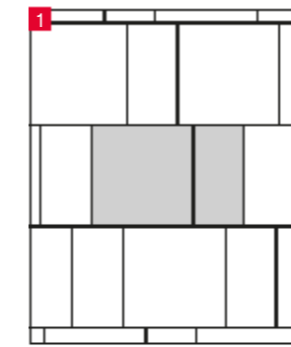
*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

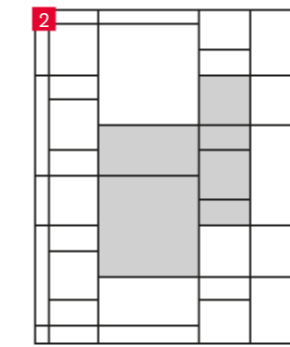
Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

SIZE	CODE	COLOUR/DESIGN
 120x240 cm	F14ENDKONRO F14ENDGONRO F14ENDAONRO F14ENDB1NRO F14ENDBONRO F14ENDFONRO	Nero Grigio Bianco Avorio Beige Argento
 120x120 cm	F12ENDKONRO F12ENDGONRO F12ENDAONRO F12ENDB1NRO F12ENDBONRO F12ENDFONRO	Nero Grigio Bianco Avorio Beige Argento
 80x160 cm	F86ENDKONRO F86ENDGONRO F86ENDAONRO F86ENDB1NRO F86ENDBONRO F86ENDFONRO	Nero Grigio Bianco Avorio Beige Argento
 60x120 cm	F62ENDKONRO F62ENDGONRO F62ENDAONRO F62ENDB1NRO F62ENDBONRO F62ENDFONRO	Nero Grigio Bianco Avorio Beige Argento
 80x80 cm	F80ENDKONRO F80ENDGONRO F80ENDAONRO F80ENDB1NRO F80ENDBONRO F80ENDFONRO	Nero Grigio Bianco Avorio Beige Argento
 60x60 cm	F60ENDKONRO F60ENDGONRO F60ENDAONRO F60ENDB1NRO F60ENDBONRO F60ENDFONRO	Nero Grigio Bianco Avorio Beige Argento
 30x60 cm	F63ENDKONRO F63ENDGONRO F63ENDAONRO F63ENDB1NRO F63ENDBONRO F63ENDFONRO	Nero Grigio Bianco Avorio Beige Argento

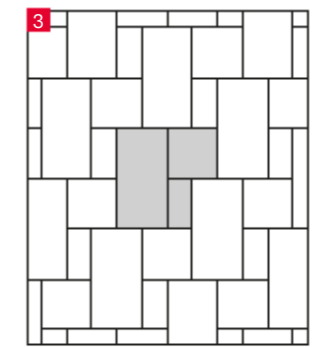
Surface pattern options



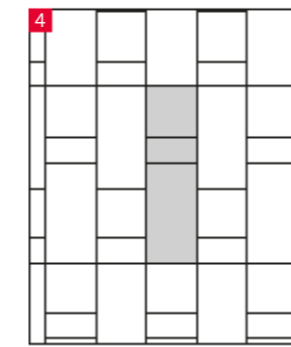
120x120	66,7%
60x120	33,3%



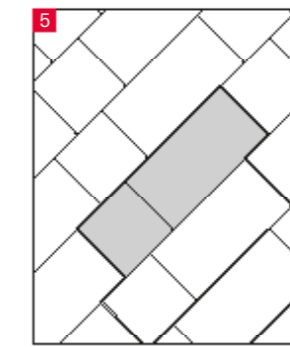
120x120	44,4%
60x120	22,2%
60x60	22,2%
30x60	11,1%



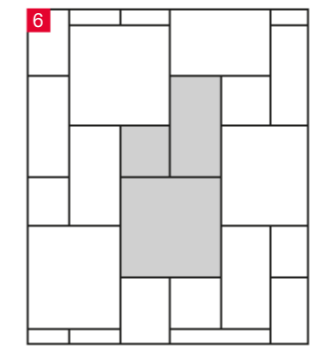
60x120	57,1%
60x60	28,6%
30x60	14,3%



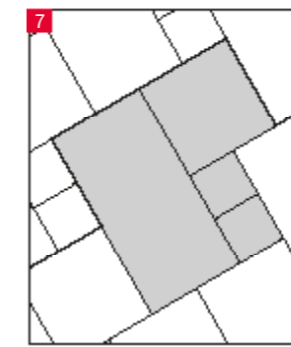
60x120	57,1%
60x60	28,6%
30x60	14,3%



80x80	33,3%
80x160	66,7%



120x120	57,1%
60x120	28,6%
60x60	14,3%



120x240	57,1%
120x120	28,6%
60x60	14,3%

Ambient

The Ambient collection offers a new ceramic interpretation of cement, a cornerstone of modern and contemporary architecture, a mix of engineering strength with expressive essentiality.

Our endless in-dept materials R&D, technical capability and craftsmanship has led to a new collection that reinterprets its original source in a minimalist way, mixing superior performance with aesthetic appeal.

The result are surfaces with excellent performance that, seen from distance, gives the impression of being solid color with a slight ripple while, looking closer, they are distinguished by a slight grit perceived by our hand.

A proposal originally designed for the most demanding architects, looking for the best of contemporary Italian inspirational design in every type of setting and location.



Wall: Ambient Beige Chiaro 120x240
Floor: Ambient Beige Scuro 120x120
Furniture: Ambient Beige Scuro

6 Colors

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Grigio Chiaro



Grigio Medio



Grigio Scuro



Beige Chiaro



Beige Medio



Beige Scuro



1 Finishes

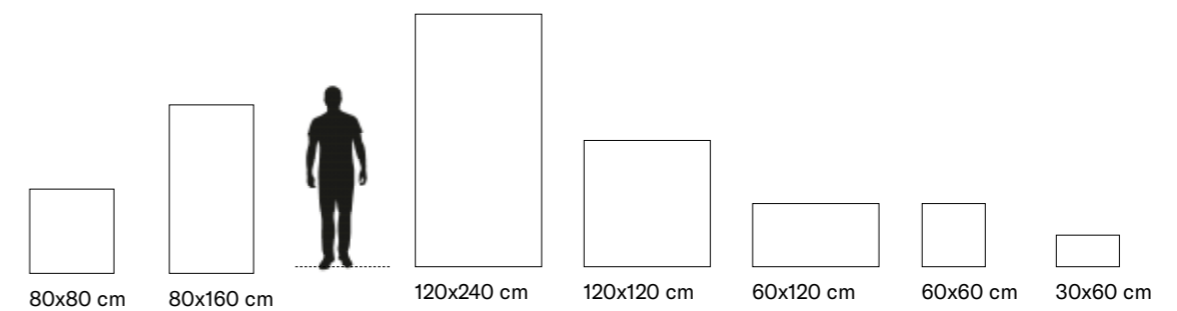
Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Naturale *



7 Sizes

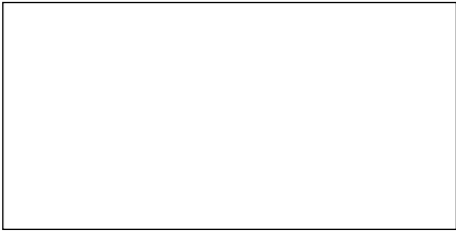
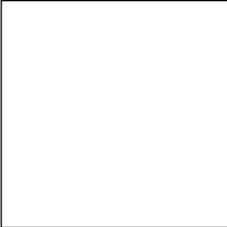





120x240 cm | 120x120 cm | 80x160 cm | 60x120 cm | 80x80 cm | 60x60 cm | 30x60 cm



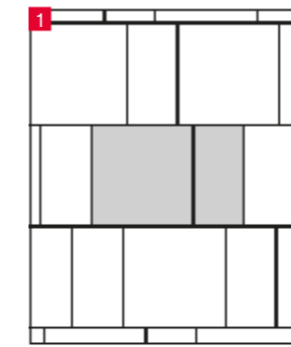
*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions

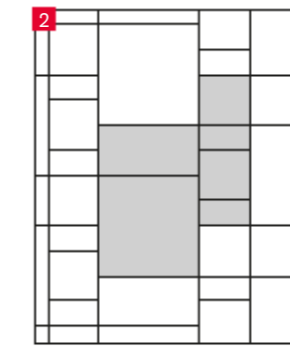
Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

SIZE	CODE	COLOUR/DESIGN
 120x240 cm	F14AMBG0NRO	Ambient Grigio Chiaro
	F14AMBG1NRO	Ambient Grigio Medio
	F14AMBF1NRO	Ambient Grigio Scuro
	F14AMBB0NRO	Ambient Beige Chiaro
	F14AMBB1NRO	Ambient Beige Medio
	F14AMBF2NRO	Ambient Beige Scuro
 120x120 cm	F12AMBG0NRO	Ambient Grigio Chiaro
	F12AMBG1NRO	Ambient Grigio Medio
	F12AMBF1NRO	Ambient Grigio Scuro
	F12AMBB0NRO	Ambient Beige Chiaro
	F12AMBB1NRO	Ambient Beige Medio
	F12AMBF2NRO	Ambient Beige Scuro
 80x160 cm	F86AMBG0NRO	Ambient Grigio Chiaro
	F86AMBG1NRO	Ambient Grigio Medio
	F86AMBF1NRO	Ambient Grigio Scuro
	F86AMBB0NRO	Ambient Beige Chiaro
	F86AMBB1NRO	Ambient Beige Medio
	F86AMBF2NRO	Ambient Beige Scuro
 60x120 cm	F62AMBG0NRO	Ambient Grigio Chiaro
	F62AMBG1NRO	Ambient Grigio Medio
	F62AMBF1NRO	Ambient Grigio Scuro
	F62AMBB0NRO	Ambient Beige Chiaro
	F62AMBB1NRO	Ambient Beige Medio
	F62AMBF2NRO	Ambient Beige Scuro
 80x80 cm	F80AMBG0NRO	Ambient Grigio Chiaro
	F80AMBG1NRO	Ambient Grigio Medio
	F80AMBF1NRO	Ambient Grigio Scuro
	F80AMBB0NRO	Ambient Beige Chiaro
	F80AMBB1NRO	Ambient Beige Medio
	F80AMBF2NRO	Ambient Beige Scuro
 60x60 cm	F60AMBG0NRO	Ambient Grigio Chiaro
	F60AMBG1NRO	Ambient Grigio Medio
	F60AMBF1NRO	Ambient Grigio Scuro
	F60AMBB0NRO	Ambient Beige Chiaro
	F60AMBB1NRO	Ambient Beige Medio
	F60AMBF2NRO	Ambient Beige Scuro
 30x60 cm	F63AMBG0NRO	Ambient Grigio Chiaro
	F63AMBG1NRO	Ambient Grigio Medio
	F63AMBF1NRO	Ambient Grigio Scuro
	F63AMBB0NRO	Ambient Beige Chiaro
	F63AMBB1NRO	Ambient Beige Medio
	F63AMBF2NRO	Ambient Beige Scuro

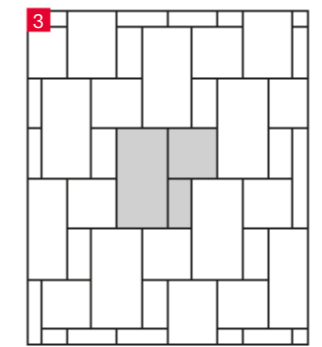
Surface pattern options



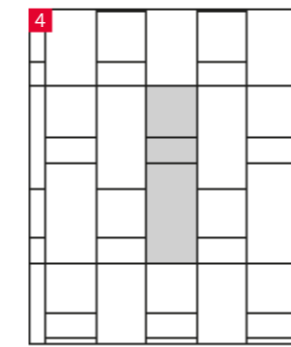
120x120	66,7%
60x120	33,3%



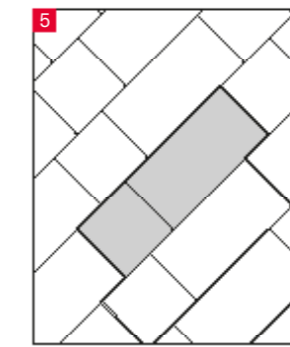
120x120	44,4%
60x120	22,2%
60x60	22,2%
30x60	11,1%



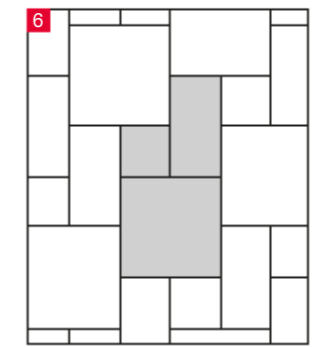
60x120	57,1%
60x60	28,6%
30x60	14,3%



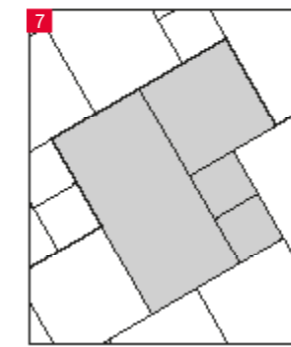
60x120	57,1%
60x60	28,6%
30x60	14,3%



80x80	33,3%
80x160	66,7%



120x120	57,1%
60x120	28,6%
60x60	14,3%



120x240	57,1%
120x120	28,6%
60x60	14,3%

Terracotta

The inspiration for the Terracotta collection is self-explanatory. The most ancient ceramic material, terracotta - with its characteristic reddish hue and porous consistency - has been used since the dawn of time, in all civilisations, and continues to find contemporary applications. An underlying theme that has accompanied the entire history of humanity, allowing the production of buildings, tools, sculptures, and other artistic creations.

Using its extensive knowledge of the raw material and its equal production mastery, Nexion has chosen a type of terracotta widely used in Italy for the construction of its world-renowned old towns, recreating the colour tones and surface finishes down to the smallest details, with three appealing colour options offering different levels of light.

The result is a collection that offers the unique personality of an archetypal material with a contemporary language and excellent technical qualities (strength and longevity), making it ideal for complex and challenging architectural projects. A collection that brings with it inspiration from the best of contemporary Italian design, in all settings and circumstances.



Wall: Terracotta Chiaro 60x120 - Terracotta Scuro 60x120
Floor: Pietra del Cardoso Grigio Medio 60x120

3 Colors

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Terracotta Chiaro



Terracotta Medio



Terracotta Scuro



1 Finish

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Naturale *



1 Size

60x120 cm

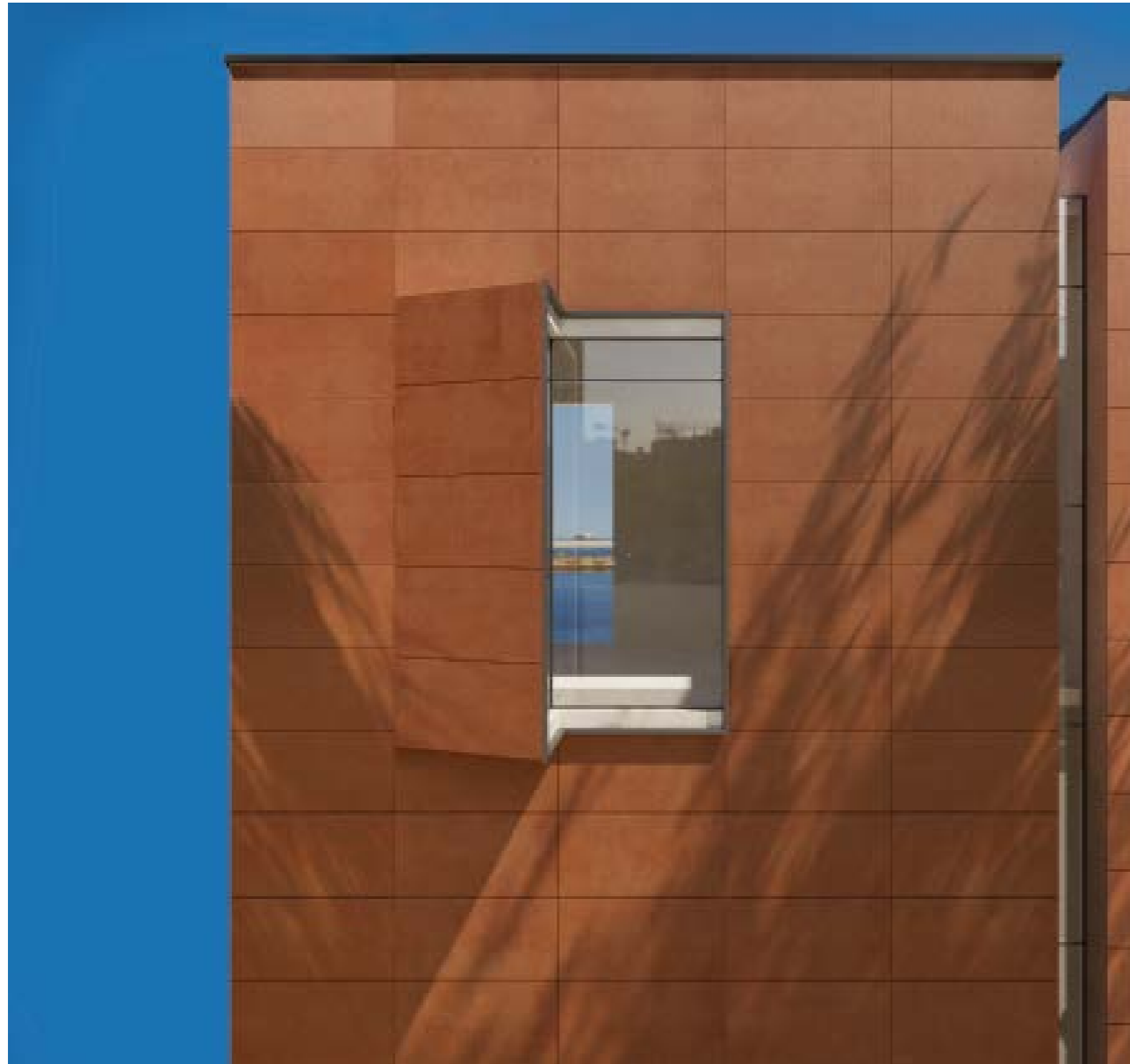


60x120 cm

*Naturale finish refers to R10.
R9, R11, R12 are available on request only.

Nexion installation suggestions


Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.



Wall: Terracotta Scuro 60x120



Wall: Terracotta Medio 60x120

SIZE	CODE	COLOUR/DESIGN
 60x120 cm	F62TERCONRO F62TERC1NRO F62TERC2NRO	Terracotta Chiaro Terracotta Medio Terracotta Scuro

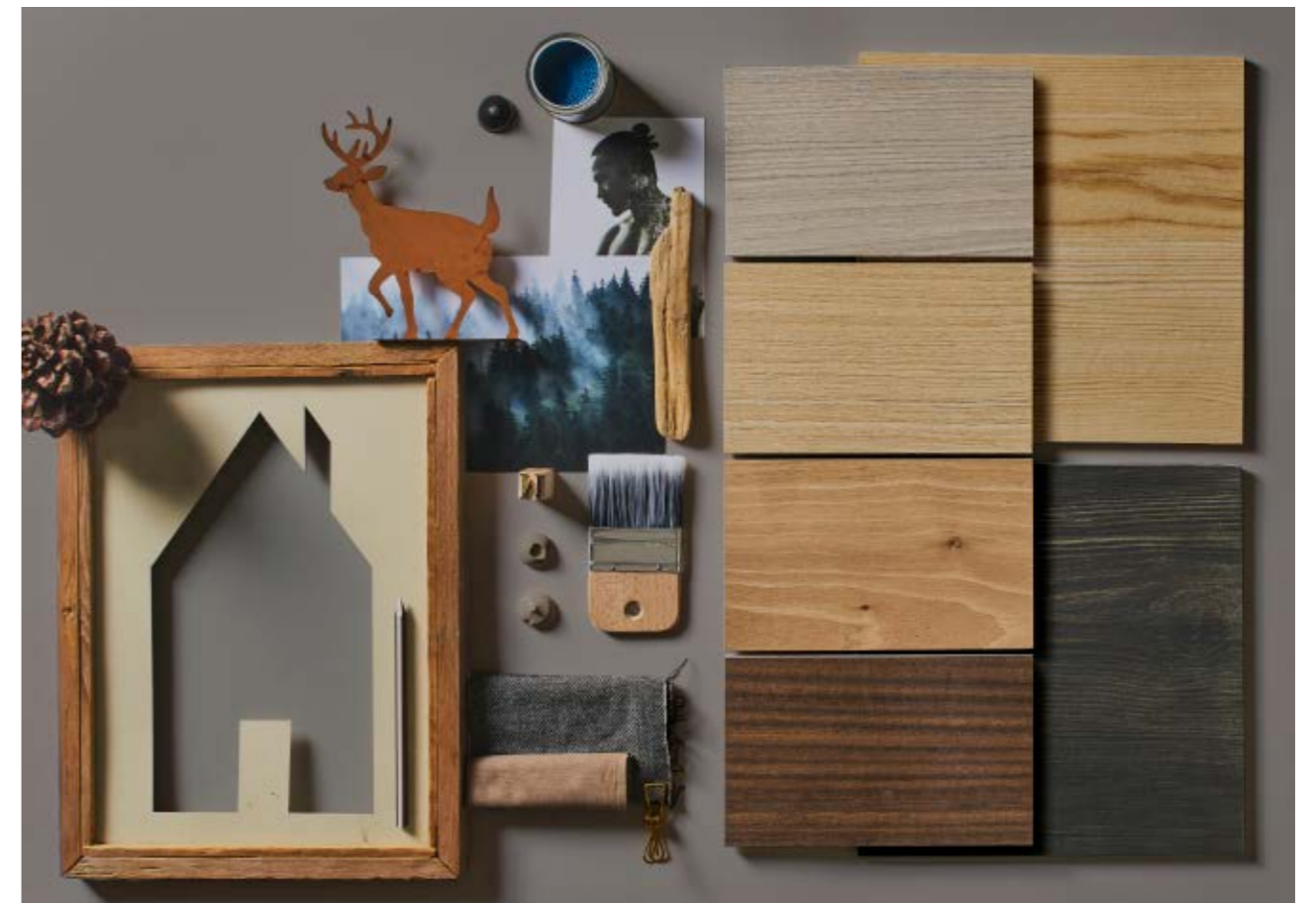
Stone Looks / Wood Looks and Surfaces

Stone Looks

Stone has always been one of the most appreciated natural elements used in architecture, due to its ability to combine engineering efficiency and design in perfect harmony with the environment. Nexion surface experts have carefully selected few of the most well-known stones to devise new ceramic materials specifically designed for contemporary use. These materials are authentic in style and superior in terms of resistance and durability.

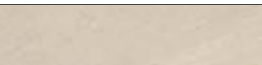



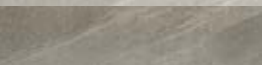

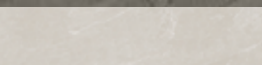
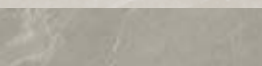
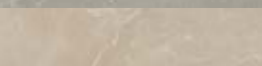
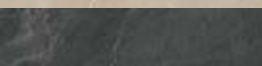






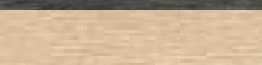



Wood Looks

A careful rework and ceramic synthesis results in two different ways of interpreting and restoring the natural look of precious woods. On one hand “smooth” surfaces, on which knots, veins and other distinctive signs of wooden essences are interpreted looking smooth and soft to the eye, even before touching it. On the other hand, “structured” patterns give to the graphics an evocative tactile consistency. The result of both proposals is surfaces with technical and functional characteristics capable of ensuring the most advanced balancing point between natural style and technical-design performances.



Our offer of Stone looks & Wood looks

Naturale

			R9	R10	R11	R12
Pietra del Cardoso		Beige Chiaro		●	On request	On request
		Beige Medio		●	On request	On request
		Beige Scuro		●	On request	On request
		Grigio Chiaro		●	On request	On request
		Grigio Medio		●	On request	On request
		Grigio Scuro		●	On request	On request
Runa		Grigio Chiaro		●	On request	On request
		Grigio Scuro		●	On request	On request
		Beige		●	On request	On request
		Nero		●	On request	On request
Coniwood		Cedro Sbiancato		●		
		Pino		●		
		Abete		●		
		Larice		●		
		Larice Ossidato		●		
		Abete Tinto		●		
Essenze		Rovere Chiaro	●			
		Noce	●			
		Rovere Tortora	●			
		Eucalipto	●			

Textured

LAPPATO IN CRESTA	BOCCIARDATO	STRUTTURA DA PRESSA	RESILIENTE
●	●		
●	●		
●	●		
●	●		
●	●		
●	●		
		●	
		●	
		●	
		●	
		●	
		●	
			●
			●
			●
			●

Pietra del Cardoso

Pietra del Cardoso collection inherits the spirit of the homonymous Italian stone extracted from the mountains of Tuscany, home of most famous marble quarries in the world (Alpi Apuane).

A material appreciated for centuries due to its extraordinary longevity, resistance, style and functionality.

Nexion has accurately selected some of the most exclusive specimens conveying the essence of Cardoso into a new unique ceramic material, combining elegance with unrivalled technical qualities. Nexion has bring this stone to the next level, devising an extremely durable surface, highly resistant to chemicals, stains and abrasions which makes it particularly suitable for high traffic public spaces.

The result is an extremely wide and versatile offering, divided into six colors, five sizes, three surfaces and two anti-slip finishes. A collection that bring the best inspiration of contemporary Italian design in every type of space and environment.



Wall: Grigio Scuro 120x240, 60x120
Floor: Grigio Chiaro 60x120

6 Colors

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Beige Chiaro



Beige Medio



Beige Scuro



Grigio Chiaro



Grigio Medio



Grigio Scuro



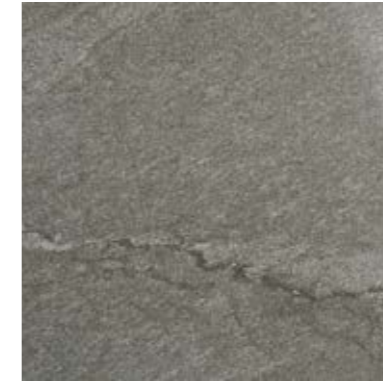
5 Finishes

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

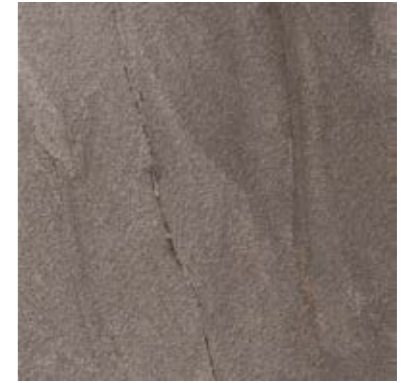
Naturale *



Lappato in cresta

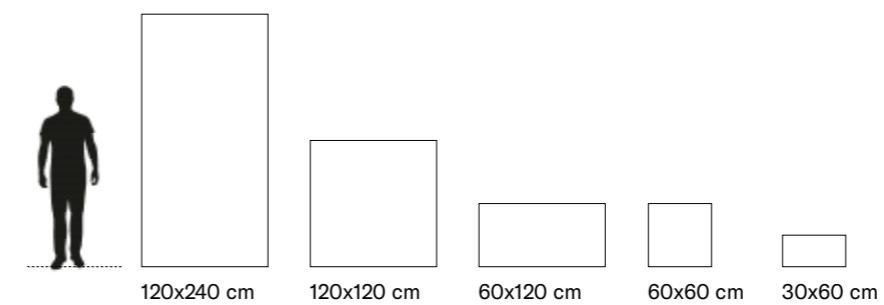


Bocciardato



5 Sizes

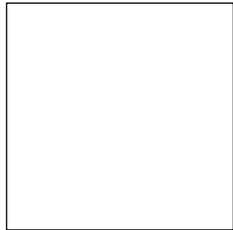
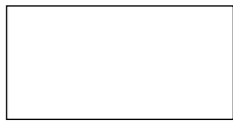
120x240 cm | 120x120 cm | 60x120 cm | 60x60 cm | 30x60 cm





*Naturale finish refers to R10.
R11, R12 are available on request only.

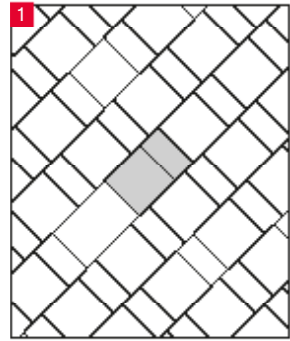
Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

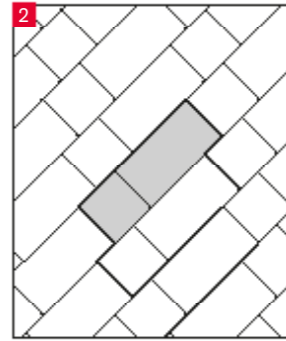
SIZE	CODE	COLOUR/DESIGN
 <p>120x240 cm</p>	F14PDCB0NRO	Beige Chiaro Naturale
	F14PDCB1NRO	Beige Medio Naturale
	F14PDCB2NRO	Beige Scuro Naturale
	F14PDCG0NRO	Grigio Chiaro Naturale
	F14PDCG1NRO	Grigio Medio Naturale
	F14PDCG2NRO	Grigio Scuro Naturale
	F14PDCB0PRO	Beige Chiaro Lappato in cresta
	F14PDCB1PRO	Beige Medio Lappato in cresta
	F14PDCB2PRO	Beige Scuro Lappato in cresta
	F14PDCG0PRO	Grigio Chiaro Lappato in cresta
	F14PDCG1PRO	Grigio Medio Lappato in cresta
	F14PDCG2PRO	Grigio Scuro Lappato in cresta
	F14PDCB0BRO	Beige Chiaro Bocciardato
	F14PDCB1BRO	Beige Medio Bocciardato
	F14PDCB2BRO	Beige Scuro Bocciardato
	F14PDCG0BRO	Grigio Chiaro Bocciardato
	F14PDCG1BRO	Grigio Medio Bocciardato
	F14PDCG2BRO	Grigio Scuro Bocciardato
 <p>120x120 cm</p>	F12PDCB0NRO	Beige Chiaro Naturale
	F12PDCB1NRO	Beige Medio Naturale
	F12PDCB2NRO	Beige Scuro Naturale
	F12PDCG0NRO	Grigio Chiaro Naturale
	F12PDCG1NRO	Grigio Medio Naturale
	F12PDCG2NRO	Grigio Scuro Naturale
	F12PDCB0PRO	Beige Chiaro Lappato in cresta
	F12PDCB1PRO	Beige Medio Lappato in cresta
	F12PDCB2PRO	Beige Scuro Lappato in cresta
	F12PDCG0PRO	Grigio Chiaro Lappato in cresta
	F12PDCG1PRO	Grigio Medio Lappato in cresta
	F12PDCG2PRO	Grigio Scuro Lappato in cresta
	F12PDCB0BRO	Beige Chiaro Bocciardato
	F12PDCB1BRO	Beige Medio Bocciardato
	F12PDCB2BRO	Beige Scuro Bocciardato
	F12PDCG0BRO	Grigio Chiaro Bocciardato
	F12PDCG1BRO	Grigio Medio Bocciardato
	F12PDCG2BRO	Grigio Scuro Bocciardato
 <p>60x120 cm</p>	F62PDCB0NRO	Beige Chiaro Naturale
	F62PDCB1NRO	Beige Medio Naturale
	F62PDCB2NRO	Beige Scuro Naturale
	F62PDCG0NRO	Grigio Chiaro Naturale
	F62PDCG1NRO	Grigio Medio Naturale
	F62PDCG2NRO	Grigio Scuro Naturale
	F62PDCB0PRO	Beige Chiaro Lappato in cresta
	F62PDCB1PRO	Beige Medio Lappato in cresta
	F62PDCB2PRO	Beige Scuro Lappato in cresta
	F62PDCG0PRO	Grigio Chiaro Lappato in cresta
	F62PDCG1PRO	Grigio Medio Lappato in cresta
	F62PDCG2PRO	Grigio Scuro Lappato in cresta
	F62PDCB0BRO	Beige Chiaro Bocciardato
	F62PDCB1BRO	Beige Medio Bocciardato
	F62PDCB2BRO	Beige Scuro Bocciardato
	F62PDCG0BRO	Grigio Chiaro Bocciardato
	F62PDCG1BRO	Grigio Medio Bocciardato
	F62PDCG2BRO	Grigio Scuro Bocciardato

SIZE	CODE	COLOUR/DESIGN
 <p>60x60 cm</p>	F60PDCB0NRO	Beige Chiaro Naturale
	F60PDCB1NRO	Beige Medio Naturale
	F60PDCB2NRO	Beige Scuro Naturale
	F60PDCG0NRO	Grigio Chiaro Naturale
	F60PDCG1NRO	Grigio Medio Naturale
	F60PDCG2NRO	Grigio Scuro Naturale
	F60PDCB0PRO	Beige Chiaro Lappato in cresta
	F60PDCB1PRO	Beige Medio Lappato in cresta
	F60PDCB2PRO	Beige Scuro Lappato in cresta
	F60PDCG0PRO	Grigio Chiaro Lappato in cresta
	F60PDCG1PRO	Grigio Medio Lappato in cresta
	F60PDCG2PRO	Grigio Scuro Lappato in cresta
	F60PDCB0BRO	Beige Chiaro Bocciardato
	F60PDCB1BRO	Beige Medio Bocciardato
	F60PDCB2BRO	Beige Scuro Bocciardato
	F60PDCG0BRO	Grigio Chiaro Bocciardato
	F60PDCG1BRO	Grigio Medio Bocciardato
	F60PDCG2BRO	Grigio Scuro Bocciardato
 <p>30x60 cm</p>	F63PDCB0NRO	Beige Chiaro Naturale
	F63PDCB1NRO	Beige Medio Naturale
	F63PDCB2NRO	Beige Scuro Naturale
	F63PDCG0NRO	Grigio Chiaro Naturale
	F63PDCG1NRO	Grigio Medio Naturale
	F63PDCG2NRO	Grigio Scuro Naturale
	F63PDCB0PRO	Beige Chiaro Lappato in cresta
	F63PDCB1PRO	Beige Medio Lappato in cresta
	F63PDCB2PRO	Beige Scuro Lappato in cresta
	F63PDCG0PRO	Grigio Chiaro Lappato in cresta
	F63PDCG1PRO	Grigio Medio Lappato in cresta
	F63PDCG2PRO	Grigio Scuro Lappato in cresta
	F63PDCB0BRO	Beige Chiaro Bocciardato
	F63PDCB1BRO	Beige Medio Bocciardato
	F63PDCB2BRO	Beige Scuro Bocciardato
	F63PDCG0BRO	Grigio Chiaro Bocciardato
	F63PDCG1BRO	Grigio Medio Bocciardato
	F63PDCG2BRO	Grigio Scuro Bocciardato

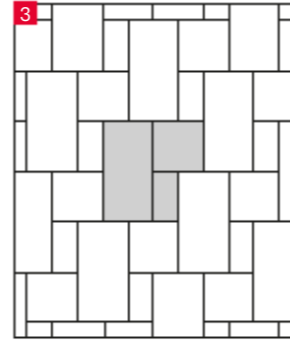
Surface pattern options



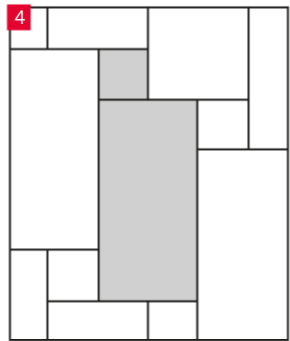
60x60	66,7%
30x60	33,3%



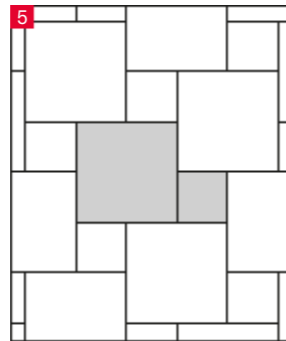
60x120	66,7%
60x60	33,3%



60x120	57,1%
60x60	28,6%
30x60	14,3%



120x240	88,9%
60x60	11,1%



120x120	80,0%
60x60	20,0%



Floor: Beige Medio 60x120

Runa

Runa collection brings the essence of the noble and sophisticated character of the slates found in the countryside, villages and historical cities of Northern Europe. Stones that blend harmoniously with the elements of nature in a very contemporary style.

Though these stones are common in Europe, finding the nicest one is not easy.

Nexion has worked to recreate the taste of those suggestive slates that blend naturally in the architectural works of contemporary urban contexts. By the perfection of design and the hands of skilled craftsmen, Nexion has given to the surface of Runa the character of the best natural stones, strong at sight and gentle at touch.

The result is a ceramic collection that returns the sober and harmonious elegance of slates with a modern and dynamic mood. A collection that brings the best of the inspiring Italian contemporary design to any type of ambience and location.



Wall: Beige 120x240, 60x120
Floor: Beige 120x240

4 Colors

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Grigio Chiaro



Grigio Scuro



Beige



Nero



1 Finish

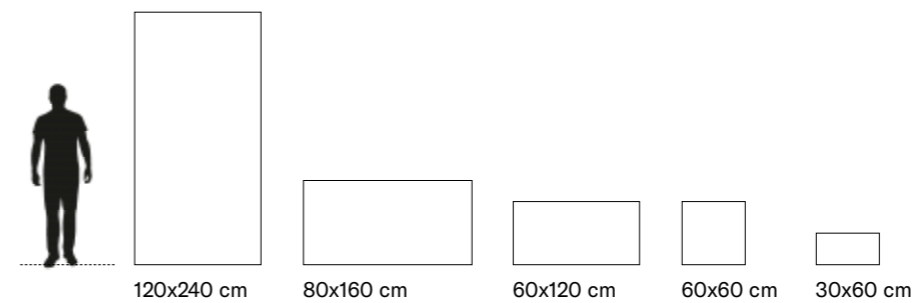
Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Naturale *



5 Sizes

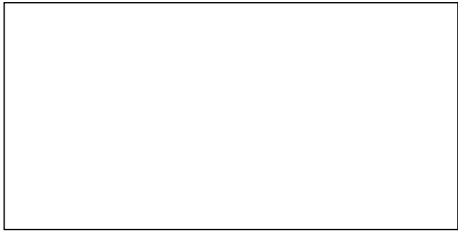



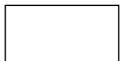
120x240 cm | 80x160 cm | 60x120 cm | 60x60 cm | 30x60 cm



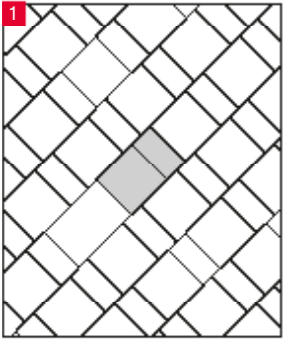
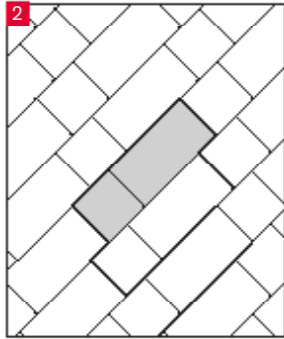
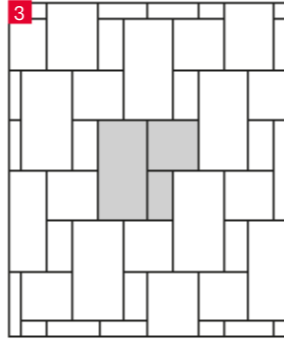
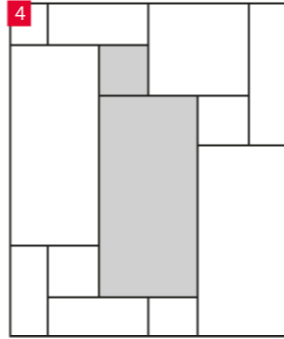
*Naturale finish refers to R10.
R11, R12 are available on request only.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

SIZE	CODE	COLOUR/DESIGN
 120x240 cm	F14RNAGONRO F14RNAG1NRO F14RNABONRO F14RNAKONRO	Grigio Chiaro Grigio Scuro Beige Nero
 80x160 cm	F86RNAGONRO F86RNAG1NRO F86RNABONRO F86RNAKONRO	Grigio Chiaro Grigio Scuro Beige Nero
 60x120 cm	F62RNAGONRO F62RNAG1NRO F62RNABONRO F62RNAKONRO	Grigio Chiaro Grigio Scuro Beige Nero
 60x60 cm	F60RNAGONRO F60RNAG1NRO F60RNABONRO F60RNAKONRO	Grigio Chiaro Grigio Scuro Beige Nero
 30x60 cm	F63RNAGONRO F63RNAG1NRO F63RNABONRO F63RNAKONRO	Grigio Chiaro Grigio Scuro Beige Nero

Surface pattern options

			
60x60 66,7% 30x60 33,3%	60x120 66,7% 60x60 33,3%	60x120 57,1% 60x60 28,6% 30x60 14,3%	120x240 88,9% 60x60 11,1%

Wall: Grigio Scuro 60x120, 60x60 - Nero 60x120, 60x60
 Floor: Grigio Scuro 60x120, 60x60

Essenze

Essenze brings the intense taste of four precious woods that are highly appreciated in the architectural field for their ability to combine solidity and durability with refined natural elegance. Through extensive researches, Nexion has selected some of the most renowned varieties of Eucalyptus, Walnut, Middle Oak and Tortora Oak, characterized by fascinating patterns of knots, veins, nuances and other natural elements.

Inspired by their beauty, Nexion has devised a new sintered surface that transmits all the wood warmth and elevate its technical features. Among those, this surface is extremely durable, highly resistant to chemicals, stains and abrasions which makes it particularly suitable for high traffic public spaces. Essenze is offered in 20x120 size to be even more bonded to its natural inspiration.

The result is a collection that interprets the spontaneous and authentic charm of prestigious essences with a modern language, making it functional to the realization of the most ambitious projects. Essenze brings the best inspiration of contemporary Italian design in every type of space and setting.



Floor: Eucalipto 20x120

4 Inspirations

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Rovere Chiaro



Noce



Rovere Tortora



Eucalipto



1 Finish

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Naturale*



1 Sizes

20x120cm



20x120 cm

*Naturale finish refers to R9.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

Rovere Chiaro



Noce




Rovere Tortora



Eucalipto



SIZE	CODE	COLOUR/DESIGN
 20x120 cm	F22ESZBONRO F22ESZFONRO F22ESZG1NRO F22ESZF1NRO	Rovere Chiaro Noce Rovere Tortora Eucalipto



Floor: Rovere Chiaro 20x120

Coniwood

Coniwood collection brings the peaceful and elegant essence of the trees that make up the fascinating coniferous forests of Europe. Trees that stand out for the natural flavor of the wood they are made of, that conveys an intense sense of warmth and comfort and a refined time-worn feel.

Not all woods transmit the same sensation of immediate and instinctive elegance. Through accurate research, Nexion has selected the some of the nicest exemplars in the European coniferous forests, unique in their warm tones, intense nuances, and suggestive vein patterns. Inspired by them, Nexion carefully worked out designs that make long planks look beautiful and created natural surfaces by the hands of skilled craftsmen.

The result is a ceramic collection of that returns all the natural flavor, at sight and touch, of natural wood, in an eye-catching contemporary style.

A collection that brings the best of the inspiring Italian contemporary design to any type of ambience and location.



Wall: Larice 30x240, 20x160, 20x120
Floor: Larice 30x240, 20x160, 20x120

6 Inspirations

Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Cedro Sbiancato



Pino



Abete



Larice



Larice Ossidato



Abete Tinto



1 Finish

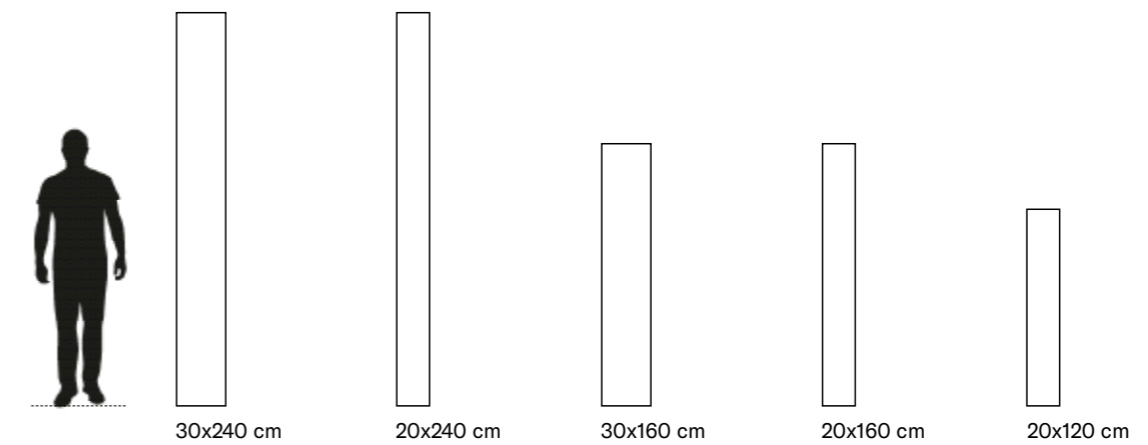
Full body-colored porcelain stoneware (international standard) | Vitrified stoneware (indian standard). Rectified | 9 mm thickness

Naturale*



5 Sizes

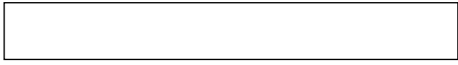

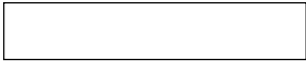
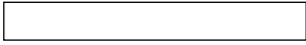
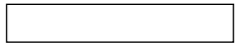
30x240 cm | 30x160 cm | 20x240 cm | 20x160 cm | 20x120 cm



*Naturale finish refers to R10.

Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with coloured pigments in contrast with the colour of the tiles.

SIZE	CODE	COLOUR/DESIGN
 30x240 cm	F34CNWAONRO	Cedro Sbiancato
	F34CNWBONRO	Pino
	F34CNWB1NRO	Abete
	F34CNWCONRO	Larice
	F34CNWGONRO	Larice Ossidato
	F34CNWKONRO	Abete Tinto
 20x240 cm	F24CNWAONRO	Cedro Sbiancato
	F24CNWBONRO	Pino
	F24CNWB1NRO	Abete
	F24CNWCONRO	Larice
	F24CNWGONRO	Larice Ossidato
	F24CNWKONRO	Abete Tinto
 30x160 cm	F36CNWAONRO	Cedro Sbiancato
	F36CNWBONRO	Pino
	F36CNWB1NRO	Abete
	F36CNWCONRO	Larice
	F36CNWGONRO	Larice Ossidato
	F36CNWKONRO	Abete Tinto
 20x160 cm	F26CNWAONRO	Cedro Sbiancato
	F26CNWBONRO	Pino
	F26CNWB1NRO	Abete
	F26CNWCONRO	Larice
	F26CNWGONRO	Larice Ossidato
	F26CNWKONRO	Abete Tinto
 20x120 cm	F22CNWAONRO	Cedro Sbiancato
	F22CNWBONRO	Pino
	F22CNWB1NRO	Abete
	F22CNWCONRO	Larice
	F22CNWGONRO	Larice Ossidato
	F22CNWKONRO	Abete Tinto

Cedro Sbiancato



Pino



Abete



Larice



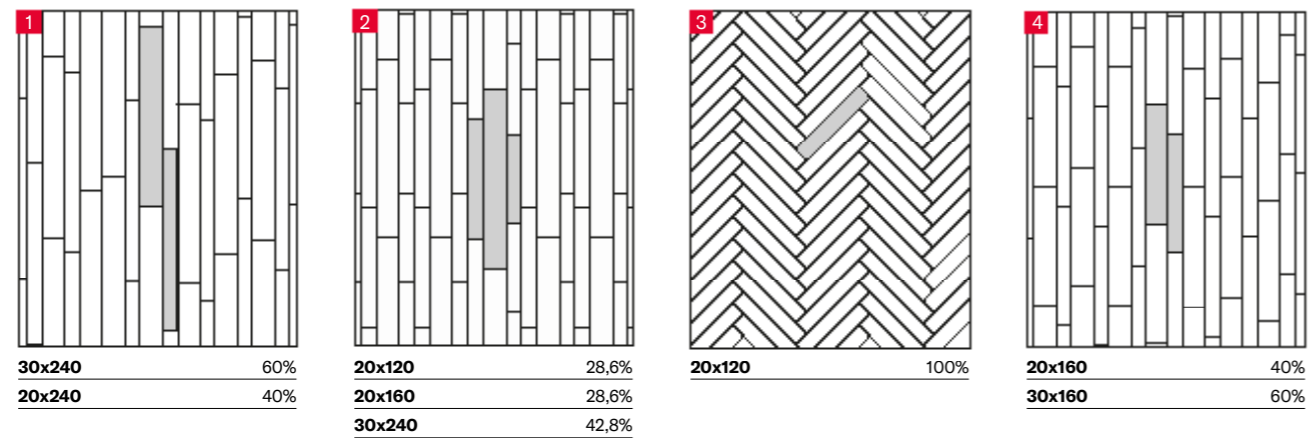
Larice Ossidato



Abete Tinto



Surface pattern options





Wall: Larice Ossidato 30x240, 20x240
Floor: Larice Ossidato 30x240, 20x240



Floor: Pino 20x120



Nexion | Technical info

Nexion is committed to offer to customers the finest Italian ceramic design and quality. Driven by a sense of partnership with those who have decided to promote and sell Nexion branded products, we are also committed to help dealers and sales representatives to be successful in their business.

This Catalogue has been designed to help professional sales representatives to get the best possible understanding of the unique characteristics of Nexion's collections, to the benefit of the advice they give to households, architects and developers and for the best performance of their business.

Nexion's focus on quality

Parameters of physical & chemical quality

Though the main focus of customers is on aesthetics, physical features and chemical properties of slabs and tiles are very important for the eventual result of any surface installation and, in the end, for customer's satisfaction.

Physical features are important for the ease and quality of installation and for some aspects of durability, in particular with slabs and large size tiles, that cannot be installed properly if their geometry is not perfect and that might break if not flexible enough (contrary to conventional belief, a slab is more robust if flexible rather than rigid).

The key physical features are:

- **The sharpness and regularity** of geometrical dimensions, as well as the overall surface quality (for whose assessment Nexion has devised a proprietary set of procedures – described in the next section – that goes well beyond ISO norms)

- **The physical properties** that affect installation and durability.

Chemical properties are important for maintenance and other aspects of surface durability, as they determine resistance to stain and acids, as well as cleanability.

Usage-Related Performance Properties

Usage-related features are important for maintenance and other aspects of **surface and body durability**, as they determine the surface performance such as its resistance to traffic, stains and acids, as well as cleanability and slip resistance.

Dimension and surface characteristics

Geometrical characteristics of products are important for the ease and quality of installation:

- **Precise dimensions** are important in particular for large size slabs (above 600x1200 mm), that cannot be installed properly if their geometry is not perfect

- **Flatness** is important in particular for small sizes (below or equal 600x1200 mm) as high quality slabs flex and naturally adjust to the floor (a perfectly flat floor can be easily installed following Nexion Installation Procedure for large slabs)

Intrinsic Physical Characteristics

Physical properties of slabs are important for the durability of the surface, both indoor and outdoor (floors and façades):

- **Very low water absorption** is key to avoid penetration of humidity and chemicals that may create stains, deteriorate the surface or cause breakages of the body

- **High breaking strength and modulus of rupture** are important to sustain weight in flooring applications and to resist high wind load pressure in façades

- The **superior physical performance** of slabs using high quality body and proper sinterization is a key advantage compared to natural stone.

Breaking strength and module of rupture indicate the tiles' resistance to flexion and loads. High values mean that slabs and tiles will not break under weight, with requirements depending on the application (residential, commercial, industrial ...).

The high breaking strength of Nexion's slabs and large size tiles guarantee safe and long lasting installation.

Frost resistance, coefficient of linear thermal expansion consider the temperature variables that the ceramic material can be subjected. These tests consider extreme hot-cold environmental situations that may be present in outdoor installation.

Thanks to thermal characteristics, Nexion slabs and tiles can be safely used in exterior.

The number following the letter R - from 9 to 12 - represents the **anti-slip property** of the tile. These are the characteristics of the 5 slipperiness classes, according to the measurement method foreseen by DIN 51130:

- R9 normal adhesion
- R10 medium adhesion.
- R11 high adhesion.
- R12 strong adhesion.

DIN 51097 provides for the use of the coefficients "A", "B" and "C".

- A medium adhesion, these are the floors that we would normally find in areas where you can access with bare feet.

- B high adhesion, tiles used to cover showers or swimming pool edges

- C strong adhesion. This degree of adhesion is particularly used in the external areas of public places, where the foot traffic is high.

MARBLE LOOKS

Nexion quality standards

ALL TESTS ARE CARRIED OUT BY ITALIAN LABORATORIES ACCREDITED ACCORDING TO ISO/IEC 17025:2005

Standards according to ISO 13006: Annex G - EN 14411: Annex G. Dry - Pressed Ceramic Tiles.

QUALITY ITEMS	TECHNICAL FEATURE	STANDARD METHOD ISO	UNIT	REQUIREMENTS ISO 13006:2018(E) E _y ≤0.5% GROUP BIa	NEXION Values			
					SIZE < 1200 mm		SIZE > 1200 mm (SLABS)	
					%	mm	%	mm
DIMENSIONS AND SURFACE QUALITY	Width	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1 mm
	Length	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1.2 mm
	Thickness	ISO 10545 - 2	mm	± 5.0%	± 4%	± 0.5 mm	± 4%	± 0.5 mm
	Straightness of Side	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1 mm
	Rectangularity	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 1.3 mm	± 0.1%	± 1.5 mm
	Surface Flatness	ISO 10545 - 2	mm	± 0.4%	± 0.1%	± 1.8 mm	± 0.2%	± 3 mm
	Surface Quality	ISO 10545 - 2	-	A minimum of 95% of the tiles are to be free from visible defects which can impair the appearance of a major area of tiles	95%			
PHYSICAL PROPERTIES	Water Absorption	ISO 10545 - 3	%	≤ 0.5%, Individual 0.6%	Avg. ≤ 0.08%, Individual 0.2%			
	Modulus of Rupture	ISO 10545 - 4	N/mm ²	Min. 35, Individual Min. 32	Min. 42			
	Breaking Strength	ISO 10545 - 4	N	Not less than 1300	Min. 1800			
	Moisture Expansion	ISO 10545 - 10	mm/n	-	0,02			
	Mohs Hardness of surface	NA	-	-	4			
	Coefficient of linear thermal expansion from ambient temperature to 100 °C	ISO 10545 - 8	K ⁻¹	As declared by the Manufacturer	6x10 ⁻⁶ K ⁻¹ max			
	Thermal Shock Resistance	ISO 10545 - 9	-	As declared by the Manufacturer	No damage			
	Crazing Resistance: glazed tiles	ISO 10545 - 11	-	Required	No damage for Min. 10 Cycles			
	Bulk Density	NA	gr/cc	2,2	2,2			
	Impact Resistant	ISO 10545 - 5	-	As declared by the Manufacturer	0,55			
	Frost Resistant	ISO 10545 - 12	-	As declared by the Manufacturer	No change			
	Small colour differences	ISO 10545 - 16	-	Plain coloured tiles only where required GL: ΔE < 0.75 UGL: ΔE < 1.0	No change			
CHEMICAL PROPERTIES	Resistance to staining	ISO 10545 - 14	Class	Minimum Class 3	Class 4			
	Resistance to household chemicals and swimming pool salts	ISO 10545 - 13	Class	Minimum B	Compliant			
	Resistance to acids & alkalis	ISO 10545 - 13	Class	As declared by the Manufacturer	Compliant			

DESIGN SURFACES

Nexion quality standards

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Standards according to ISO 13006: Annex G - EN 14411: Annex G. Dry - Pressed Ceramic Tiles.

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					SIZE < 1200 mm		SIZE > 1200 mm (SLABS)	
					%	mm	%	mm
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	Length	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1.2 mm
	Thickness	ISO 10545 - 2	mm	± 5.0%	± 4%	± 0.5 mm	± 4%	± 0.5 mm
	Straightness of Side	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1 mm
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	Surface Quality	ISO 10545 - 2	-	A minimum of 95% of the tiles are to be free from visible defects which can impair the appearance of a major area of tiles	95%			
PHYSICAL PROPERTIES	Water Absorption	ISO 10545 - 3	%	≤ 0.5%, Individual 0.6%	Avg. ≤ 0.08%, Individual 0.2%			
	Modulus of Rupture	ISO 10545 - 4	N/mm ²	9 mm thick: Min. 35, Individual Min. 32 6 mm thick: Min. 35, Individual Min. 32	9 mm thick: Min. 42 6 mm thick: Min. 38			
	Breaking Strength	ISO 10545 - 4	N	9 mm thick: Not less than 1300 6 mm thick: Not less than 700	9 mm thick: Min. 1800 6 mm thick: Min. 750			
	Moisture Expansion	ISO 10545 - 10	mm/n	-	0,02			
	Mohs Hardness of surface	NA	-	-	7			
	Coefficient of linear thermal expansion from ambient temperature to 100 °C	ISO 10545 - 8	K ⁻¹	As declared by the Manufacturer	6x10 ⁻⁶ K ⁻¹ max			
	Thermal Shock Resistance	ISO 10545 - 9	-	As declared by the Manufacturer	No damage			
	Crazing Resistance: glazed tiles	ISO 10545 - 11	-	Required	No damage for Min. 10 Cycles			
	Bulk Density	NA	gr/cc	2,2	2,2			
	Impact Resistant	ISO 10545 - 5	-	As declared by the Manufacturer	0,55			
	Frost Resistant	ISO 10545 - 12	-	As declared by the Manufacturer	No change			
	Small colour differences	ISO 10545 - 16	-	Plain coloured tiles only where required GL: ΔE < 0.75 UGL: ΔE < 1.0	No change			
CHEMICAL PROPERTIES	Resistance to staining	ISO 10545 - 14	Class	Minimum Class 3	Class 4			
	Resistance to household chemicals and swimming pool salts	ISO 10545 - 13	Class	Minimum B	Compliant			
	Resistance to acids & alkalis	ISO 10545 - 13	Class	As declared by the Manufacturer	Compliant			

STONE LOOKS | WOOD LOOKS

Nexion quality standards

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Standards according to ISO 13006: Annex G - EN 14411: Annex G. Dry - Pressed Ceramic Tiles.

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	Surface Quality	ISO 10545 - 2	-	A minimum of 95% of the tiles are to be free from visible defects which can impair the appearance of a major area of tiles	95%			
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	Breaking Strength	ISO 10545 - 4	N	9 mm thick: Not less than 1300 6 mm thick: Not less than 700	9 mm thick: Min. 1800 6 mm thick: Min. 750			
	Moisture Expansion	ISO 10545 - 10	mm/n	-	0,02			
	Mohs Hardness of surface	NA	-	-	7			
	Coefficient of linear thermal expansion from ambient temperature to 100 °C	ISO 10545 - 8	K ⁻¹	As declared by the Manufacturer	6x10 ⁻⁶ K ⁻¹ max			
	Thermal Shock Resistance	ISO 10545 - 9	-	As declared by the Manufacturer	No damage			
	Crazing Resistance: glazed tiles	ISO 10545 - 11	-	Required	No damage for Min. 10 Cycles			
	Bulk Density	NA	gr/cc	2,2	2,2			
	Impact Resistant	ISO 10545 - 5	-	As declared by the Manufacturer	0,55			
	Frost Resistant	ISO 10545 - 12	-	As declared by the Manufacturer	No change			
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	Resistance to household chemicals and swimming pool salts	ISO 10545 - 13	Class	Minimum B	Compliant			
	Resistance to acids & alkalis	ISO 10545 - 13	Class	As declared by the Manufacturer	Compliant			

Destinations of use

Polished surfaces:



INDOOR
FLOOR & WALL
COVERINGS



INDOOR
COMMERCIAL
WALL COVERINGS

Naturele and Matt surfaces:



INDOOR
COMMERCIAL
SETTINGS
LIGHT TRAFFIC



INDOOR
COMMERCIAL
SETTINGS
MEDIUM TRAFFIC



INDOOR
RESIDENTIAL
SETTING

Packaging & shipping

Packaging & delivery

Packaging is a fundamental element of customer service, being aimed at allowing maximum use of space/weight available and to minimize the risk of breakages, even on bumpy roads.

Nexion's packaging standards are based on carefully designed box and pallet packaging for the optimal load of trucks and containers.

That is very important when large tiles format are to be delivered and Nexion Logistics Department has devised a number of packaging system depending on product sizes and means of transport, including Euro-size pallets and metal A-frames.

Though shipping usually takes place under the customer's responsibility, Nexion is fully committed to help clients manage this activity in the best possible way.

Nexion's Customer Service Department works with clients and logistic companies to arrange for shipments and to guarantee that loading and unloading procedures are properly carried out, in particular at destination.

Slabs & large size tiles



A-Frame

Standard size tiles



Standard europallet

Packaging info

Shipments to domestic markets (India)

Nominal	Thickness mm	Units x box	Sq. mt x box	Weight x box (Kg)
120x240	9	1	2,87	63,00
80x240	9	2	3,82	82,00
30x240	9	2	1,43	30,00
20x240	9	2	0,95	21,00
80x160	9	2	2,55	55,00
30x160	9	3	1,43	31,00
20x160	9	4	1,27	26,00
120x120	9	2	2,87	62,00
80x80	9	2	1,27	28,00
60x60	9	3	1,07	23,00
60x120	9	2	1,43	31,00
30x120	9	4	1,43	31,50
20x120	9	4	0,95	20,00
30x60	9	6	1,07	23,00

Worldwide shipments

Nominal	Thickness mm	Units x box	Sq. mt x box	Weight x box (Kg)	Box x pallet	Sq. Mts x pallet	Pallet weight
120x240	9	1	2,87	63,00	36	103,43	2291,00
80x240	9	1	1,91	41,00	36	137,81	1499,00
30x240	9	2	1,43	30,00	28	40,04	863,00
20x240	9	2	0,95	21,00	28	26,60	583,00
80x160	9	1	1,28	27,00	36	45,90	995,00
30x160	9	3	1,43	31,00	46	65,69	1403,00
20x160	9	4	1,27	26,00	38	48,03	1049,00
120x120	9	1	1,44	31,00	36	51,66	1139,00
80x80	9	2	1,27	28,00	42,00	53,51	1199,00
60x60	9	3	1,07	23,00	40,00	42,96	943,00
60x120	9	2	1,43	31,00	32	45,82	1015,00
30x120	9	4	1,43	31,50	42	60,06	1323,00
20x120	9	4	0,95	20,00	40	37,92	823,00
30x60	9	6	1,07	23,00	40,00	42,96	943,00

Size

Nominal Size cm	Actual Size cm
120x240	119,8x239,8
80x240	79,8x239,8
30x240	29,8x239,8
20x240	19,8x239,8
80x160	79,8x159,8
30x160	29,8x159,8
20x160	19,8x159,8
120x120	119,8x119,8
60x120	59,8x119,8
80x80	79,8x79,8
60x60	59,8x59,8
30x120	29,8x119,8
20x120	19,8x119,8
30x60	29,8x59,8

Tiles are packaged in a random manner and Company cannot guarantee the type of faces inside each package.

Installation guidelines

1. Handling

- To prevent breakage, we recommended to keep all Large Format Tiles in their original packaging during handling.
- Tiles measuring 60x120 cm or less can be handled by hand.
- To handle Large Format Tiles, we recommend to use lifting tools with a sufficient load capacity.
- The use of forklift is recommended; however, it has to be equipped with following fork details:
 - minimum length of 1.2 m if the crates are handled resting on the long side
 - minimum length of 2.1 m if the crates are handled resting on the short side
- It is recommended that you handle the A Frame individually.

2. Cutting

- When cutting Large Format Tiles, we recommend to use professional dry cutters. Using other tools may lead to uneven cuts or breakage of the material. It is recommended to check the cutter blade before any cut. A damaged blade increases the risk of damaging.

3. Background

- Prepare a screed with a perfectly flat, dry, compact, dust-free surface, with no cracks or other visible damage. The ideal height difference should be no more than 3 mm, measured using a 2 m spirit level
- In case of slightly cracked or non-solid screed, it is recommended to use as crack preventing mat between substrate & slab. Screed should have suitable hardness and mechanical resistance to stresses due to the final uses. It should be prepared using perimeter bands & all structural expansion joints as necessary. Moisture of the screed must be ≤ 4%.
- It should be according to BS 8204-1-2003 or DIN 18560 standards.

4. Laying with adhesives

- We recommend laying with this technique, which should be carried out by suitably qualified workers with appropriate equipment.
- While choosing the adhesive, we recommend you to bear in mind the following: type of Large Format Tiles (group to which they belong and size), type of surface to be tiled and intended use of room.
- It is recommended to have dry laying before final laying. Direction of tiles can be checked through punches (on the back of tiles).
- Adhesive should be applied on the floor as well as on backside of tiles with 3-4 mm thickness.
- To make corrections, we recommend you to check the material before the adhesive dries
- Adhesive will vary depend on the surface so follow manufacturer recommendation. Cementitious Adhesive (C2 Category - C2TES1) is recommended.
- Apply the adhesive onto the back of the slab with a 3mm trowel and should be well distributed on corners & edges.
- It must be spread over in one direction only. Ideally it should be spread towards shortest direction of the tile.
- Spread the adhesive for one tile (pc) onto the floor substrate using a 15mm U-notch or a 10mm V-notch trowel and following the same direction as previously applied to the back of the slab. Adhesive should have 100% contact with tiles/substrate to avoid hollow sounding.
- It is recommended to start from the centre of the slabs and then move towards the edges.
- Tap the slab with a rubber mallet for a complete fixing ensuring the air is expelled.
- It is recommended to handle slabs with appropriate equipment.

5. Joints

- Deciding where to position the joints is also a part of the work which should be entrusted to qualified workers.

- The joints must be positioned:
 - on structural connections (structural joints)
 - between the wall and the floor (perimeter joints)
 - between one tile and another (laying joints or gaps)
 - between tiles and other materials (e.g. pairings between ceramic, linoleum, or wood).
- A 2 mm joint spacer is suggested for all sizes.
- For Large Format Tiles, a 2 mm joint is strongly recommended, as well as proper positioning of spacers on floor sides.
- With help of 2 mm spacer & thanks to a 0.8 caliber (meaning that a 120x240 cm minimal size actually measures 119.8x239.8 cm), different sized tiles can be used within a single floor pattern, while still achieving perfect laying.

6. Use of tile leveling system during the installation

- For optimum surface performances, it is strongly recommended to use a tile leveling system.
- This solution also acts as a spacer for joints, thus contributing to make the installation more accurate.

7. Grouting

- We recommend you to use grout with the same colour as the product.
- We recommend you to wait for the adhesive to dry completely before grouting the joints.
- We also advise you to ensure there is no adhesive or dust in the joints.
- Apply the grout using rubber trowel.
- Both cement & epoxy grout can be used. It is not recommended to use grouting with coloured pigments in contrast with colour of tiles.
- We recommend you to grout no more than 4-5 square metres of tiling at a time. This applies in particular when laying textured, non-slip and polished tiles.
- You are advised to remove all excess grout from the tile surface while the grout is still wet, working in diagonal movements. This applies in particular to tiles laid in outdoor areas.
- Use a damp sponge and perfectly clean water to thoroughly clean the entire tiled surface and the joints.
- We then recommend that you dry the surface with a damp cloth.
- Considering how quickly epoxy grouts set, if these are used, we recommend you to clean the excess grout off immediately with a sponge and plenty of water.
- On the day after grouting, you should give the laid tiles a second cleaning with alkaline detergents.

8. Cleaning after laying

- Thorough initial cleaning is essential to ensure the

tiles a long-lasting appearance over time.

It should not be carried out until at least 4 to 5 days after laying and grouting but no later than 10 days afterwards.

- For washing, we advise you to use an acid-based product, diluted according to the instructions provided by the manufacturer. However, we advise against the use of products containing hydrofluoric acid or derivatives thereof.

- It is a good idea to use a piece of unlaid tile, or a hidden part of the laid tiles, to check the resistance of the ceramic surface to the acid. This applies in particular when laying honed or polished tiles.
- When you start washing, it is worthwhile soaking the tiled surface first of all, focusing in particular on the joints. The acid solution must be left to work for no more than two minutes and must never be left to dry.
- To remove the acid solution, one of the following methods should be used: single-brush machine equipped with a non-abrasive disc, a wet vacuum, or washing by hand. After removing the solution, we recommend you rinse the tiled surface thoroughly.
- In the event that machines are used, we suggest that you finish off the job by hand in the harder to reach spots, such as the corners of the walls

9. Ordinary cleaning and care of surfaces

- For ordinary cleaning, simply wash with warm water and cloths and/or soft sponges. If necessary, neutral detergents can also be used. If you have non-neutral detergents, remember to test their effects on a piece of an unlaid tile or on a hidden part of the tiled surface.
- Abrasive cleaners should not be used on glossy and/or polished tiles; this kind of detergent can be used on tiles with matt surfaces though; In the event, you should still test the effects on a piece of an unlaid tile or on a hidden part of the tiled surface.
- We also advise against the use of soaps, waxes, or rinse aids.
- To remove traces of grease or oil on the surfaces, we suggest you use detergents with organic or alkaline solvents (pH> 9), rinsing properly at the end.
- In large areas, appropriate industrial washer-dryers can be used, taking care to finish off drying by hand where necessary.
- Abrasive tools (such as metal pads or rigid brushes) should not be used on tiled surfaces.
- After Installation of the floor, it should be properly covered with suitable material in order to prevent tiles from damage or scratches because of on-site processing. It is also important not to drag heavy objects across the surface to avoid scratches.

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